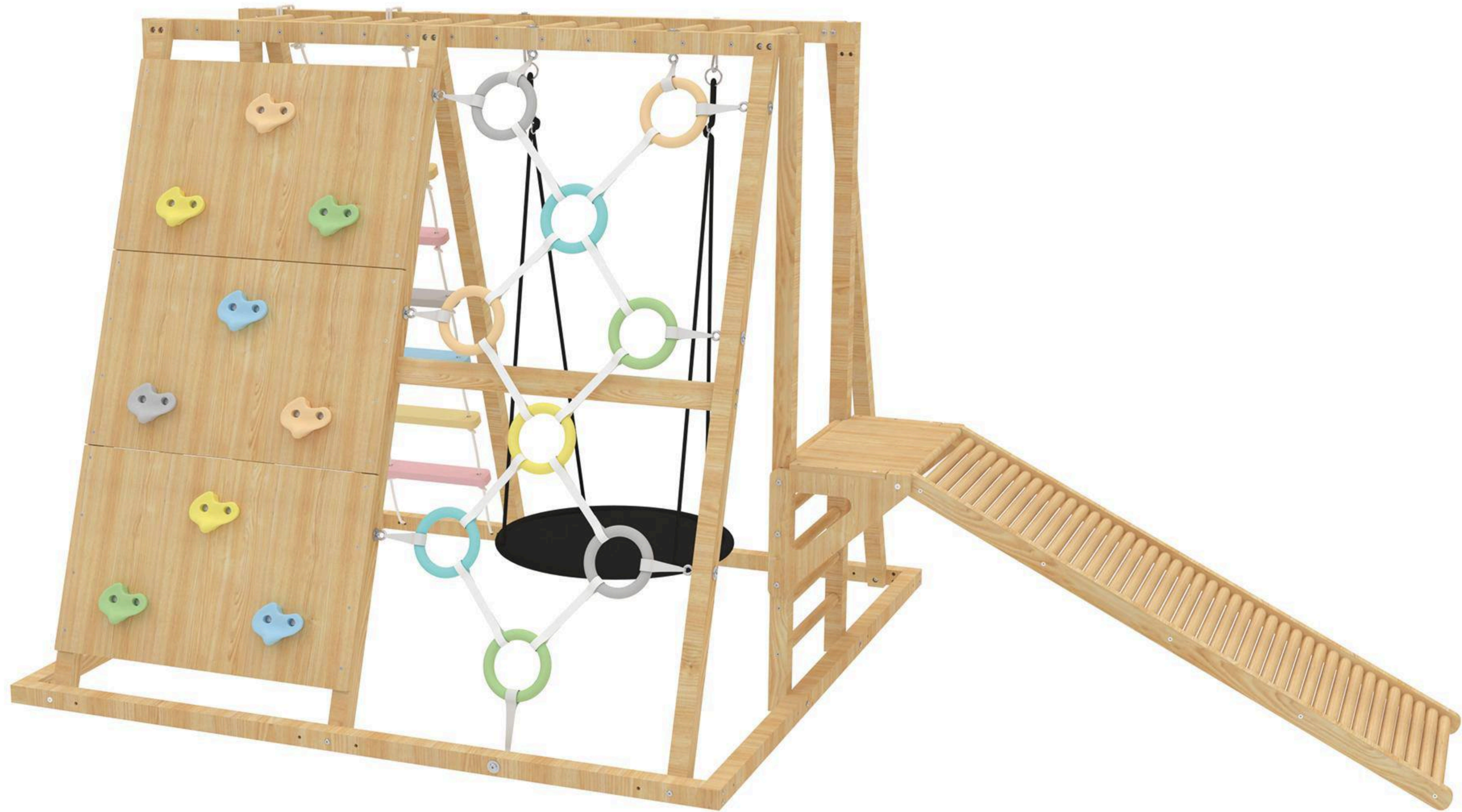


avenlur

Sweetgum XL by Avenlur



Need Help?

CALL US AT 888.697.3931 / M-F 9AM - 5PM PT (12PM - -8PM ET)

OR EMAIL US AT INFO@AVENLUR.COM

V2

WARNING

Adult assembly required.

WARNING

Maximum user weight: 110 lbs (50kg) per child.

WARNING

CHOKING HAZARD:

Adult assembly required. Keep small assembly parts out of reach of children.

 Use under adult supervision.

**OBSERVE ALL STATEMENTS AND WARNINGS TO REDUCE THE LIKELIHOOD OF SERIOUS OR FATAL INJURY.
SAVE THIS SHEET FOR FUTURE REFERENCE.**

OPERATION INSTRUCTIONS

1. An adult should always supervise use of this product by children of all ages.
2. Instruct children not to attach items to the playground equipment that are not specifically designed for use with the equipment (examples: ropes, clothesline, pet leashes, cables and chain, etc) as they may cause a strangulation hazard or any other hazard.
3. Never allow children to use the equipment in a manner other than intended.

MAINTENANCE INSTRUCTIONS

1. Inspect the product periodically for loose or damaged components. **Tighten bolts if need.**
2. Check all connections and bolts for tightness at least twice monthly during the usage.
3. Check all coverings and bolts for sharp edges.

INSTALLATION INSTRUCTIONS

Please have an electrical drill available for assembly if possible.

If you have difficulty in installation, please contact us for help and get installation video for reference.

Please Ensure:

1. You are assembling with at least two people to ensure that all sides and parts are leveled.
2. You don't screw the parts in too hard or it will splinter the wood.
3. You follow the directions carefully.

CONTACT US BEFORE ASSEMBLY IF:

- You need assistance with assembly
- You need a replacement part due to a missing part or defective part

Call us at 888-697-3931 M-F 9AM-5PM PT

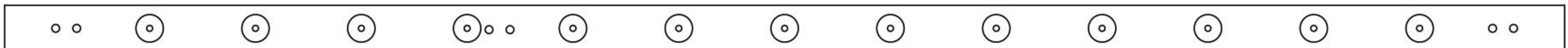
or email us at info@avenlur.com



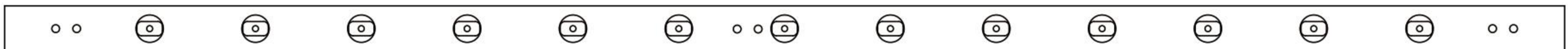
① ×1 67.5in



② ×1 67.5in



③ ×1 67.5in



④ ×1 67.5in



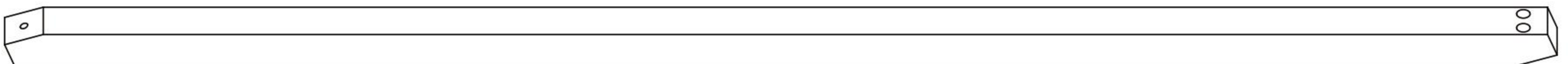
⑤ ×2 61.0in



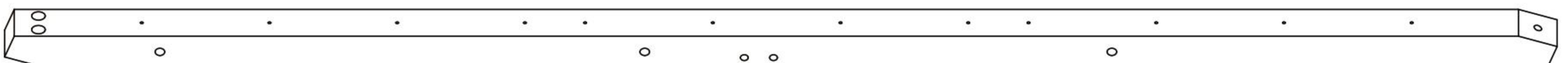
⑥ ×2 61.0in



⑦ ×1 67.0in



⑧ ×3 67.0in



⑨ ×1 67.0in



10 ×1 67.0in



11 ×1 31.0in

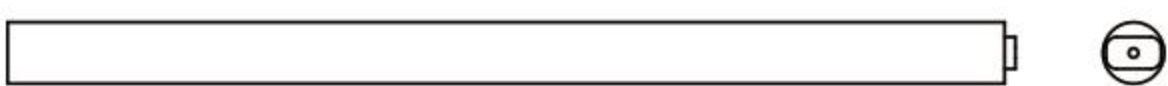


12 ×2 69.5in

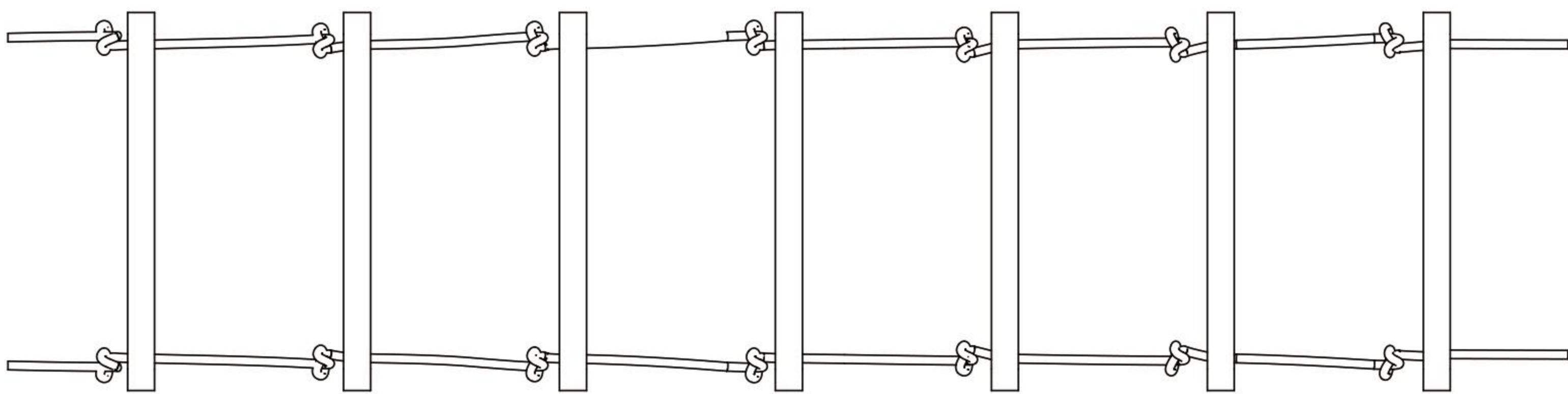


19.0in

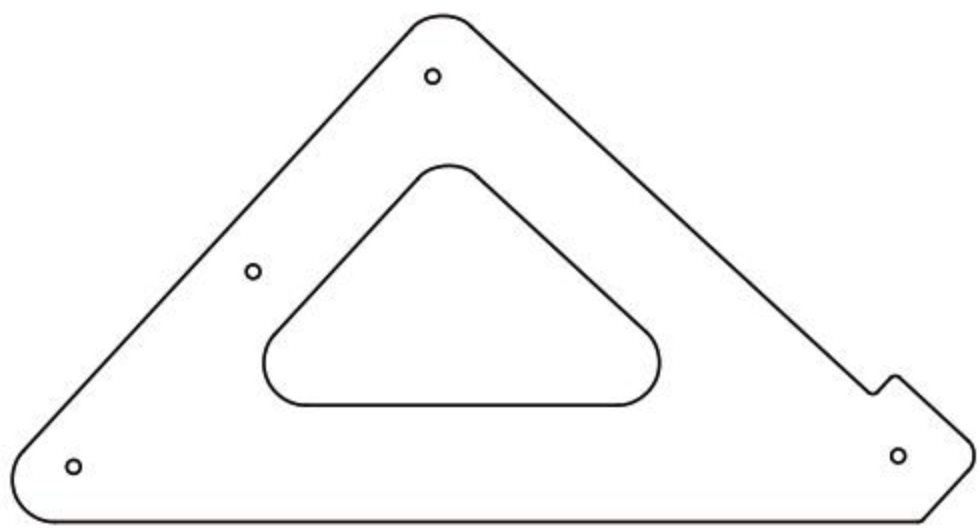
13 ×2 31.0in



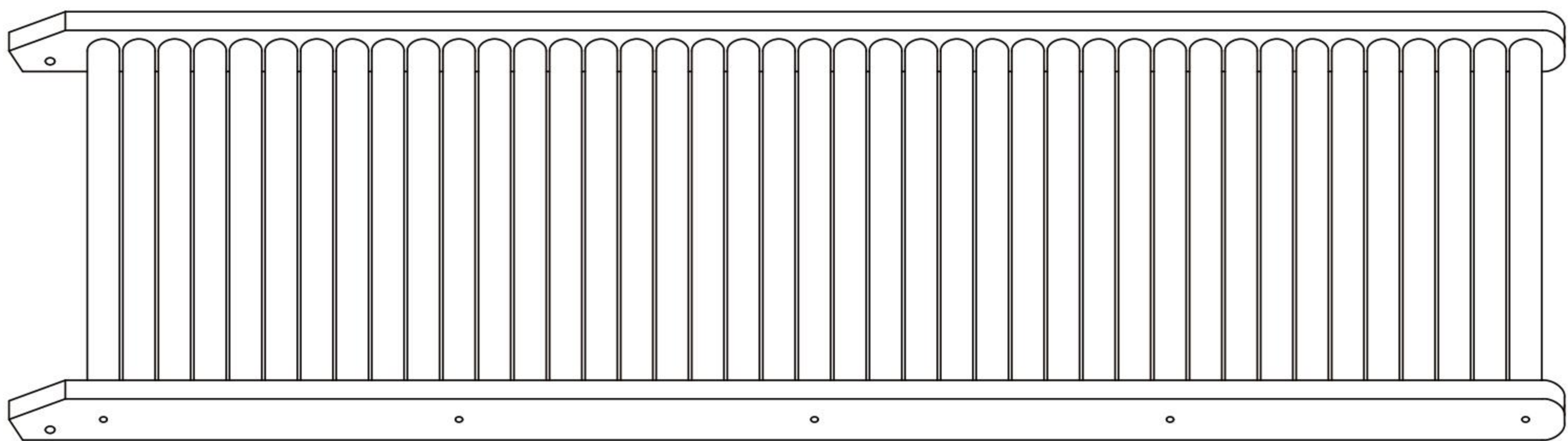
14 ×23 18.5in



15 ×1



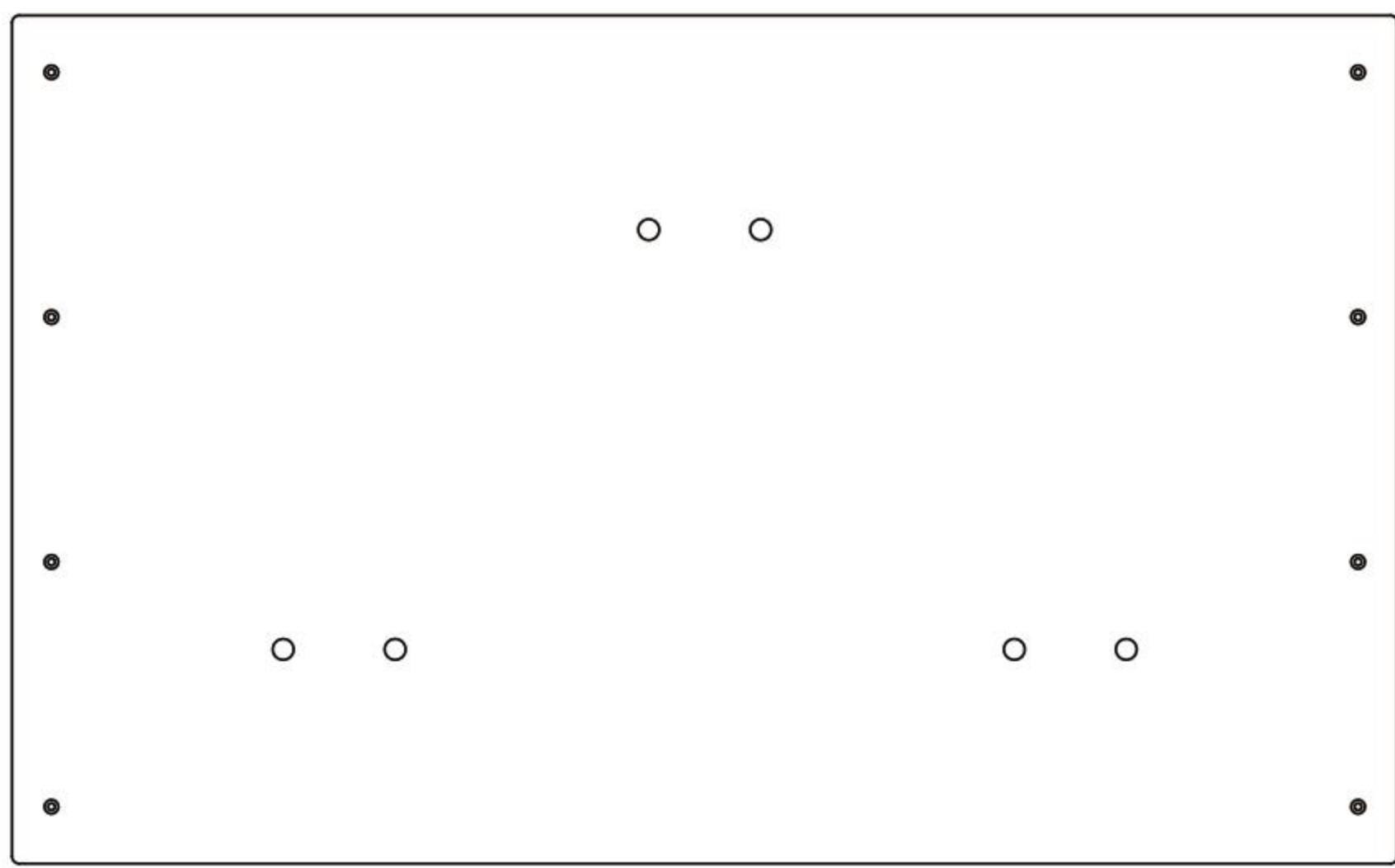
16 ×2 18.0in



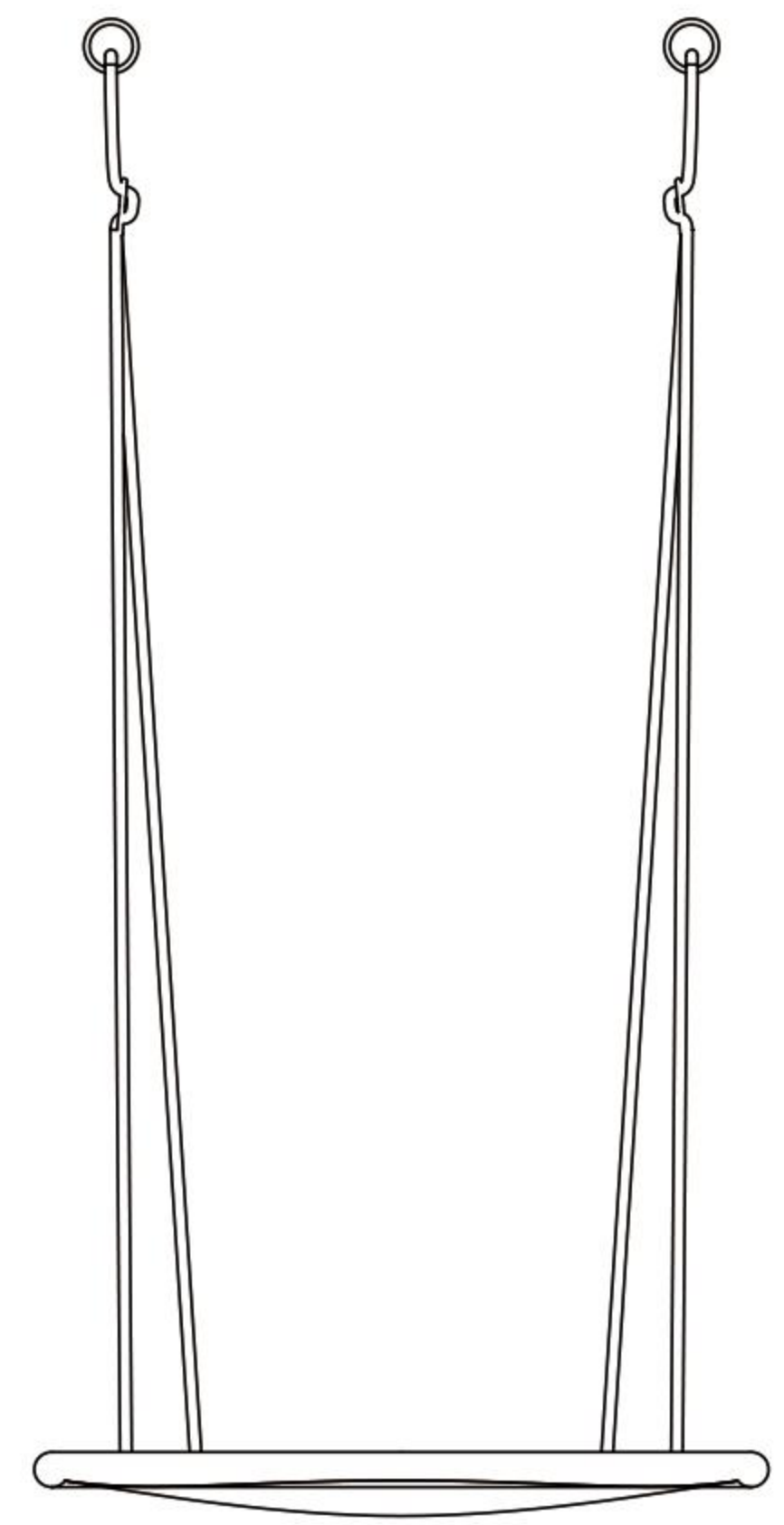
17 ×1



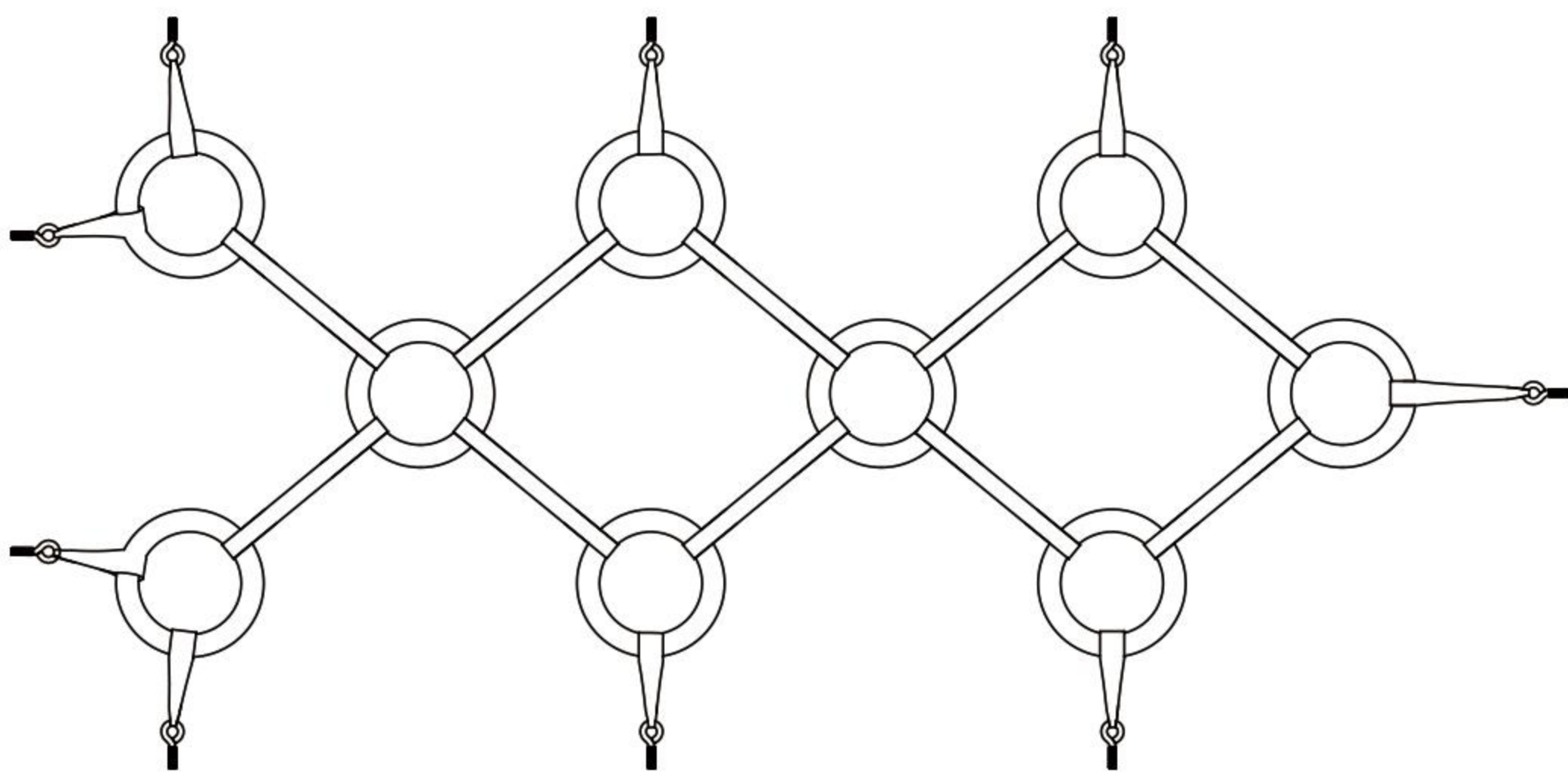
18 ×1 22.0in



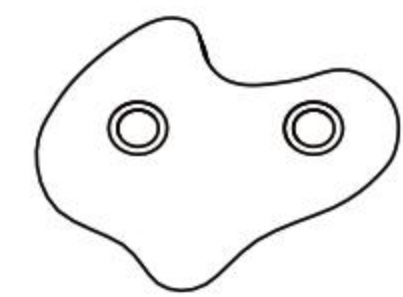
19 ×1 31.0in



20 ×1



21 ×1



22 ×9



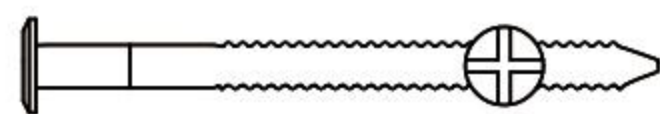
M4×45

A ×30



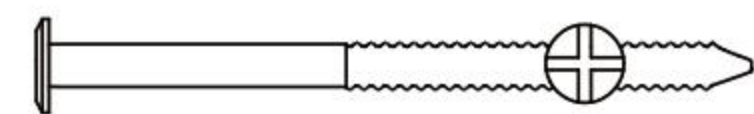
M7×60

B ×46



M6×80 M6×13

C ×12



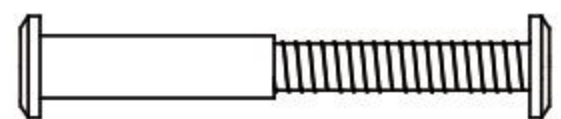
M6×90 M6×13

D ×8



M6×20 M6×35

E ×2



M6×25 M6×50

F ×6



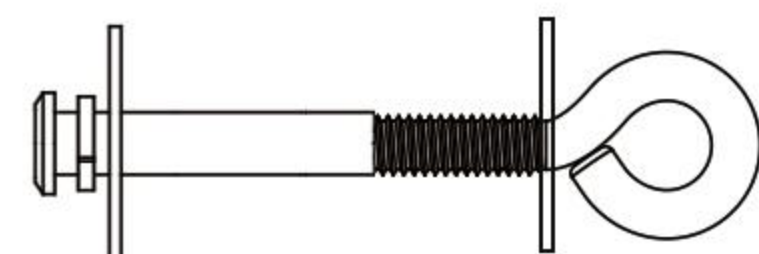
M6×25 M6×60

G ×18



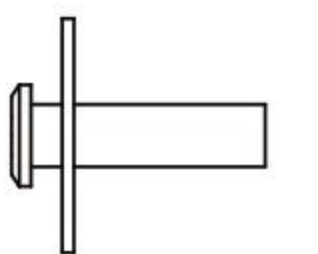
M6×20 M6×80

H ×4



M8×25 M8×40

I ×2



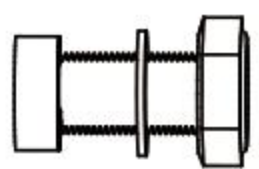
M8×40

J ×9



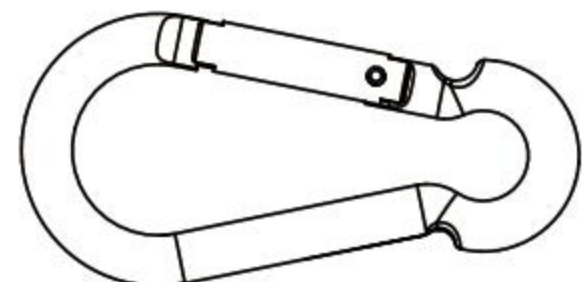
M10

K ×18



M10×35

L ×18



M ×2



4mm

N ×2



5mm

O ×1



8mm

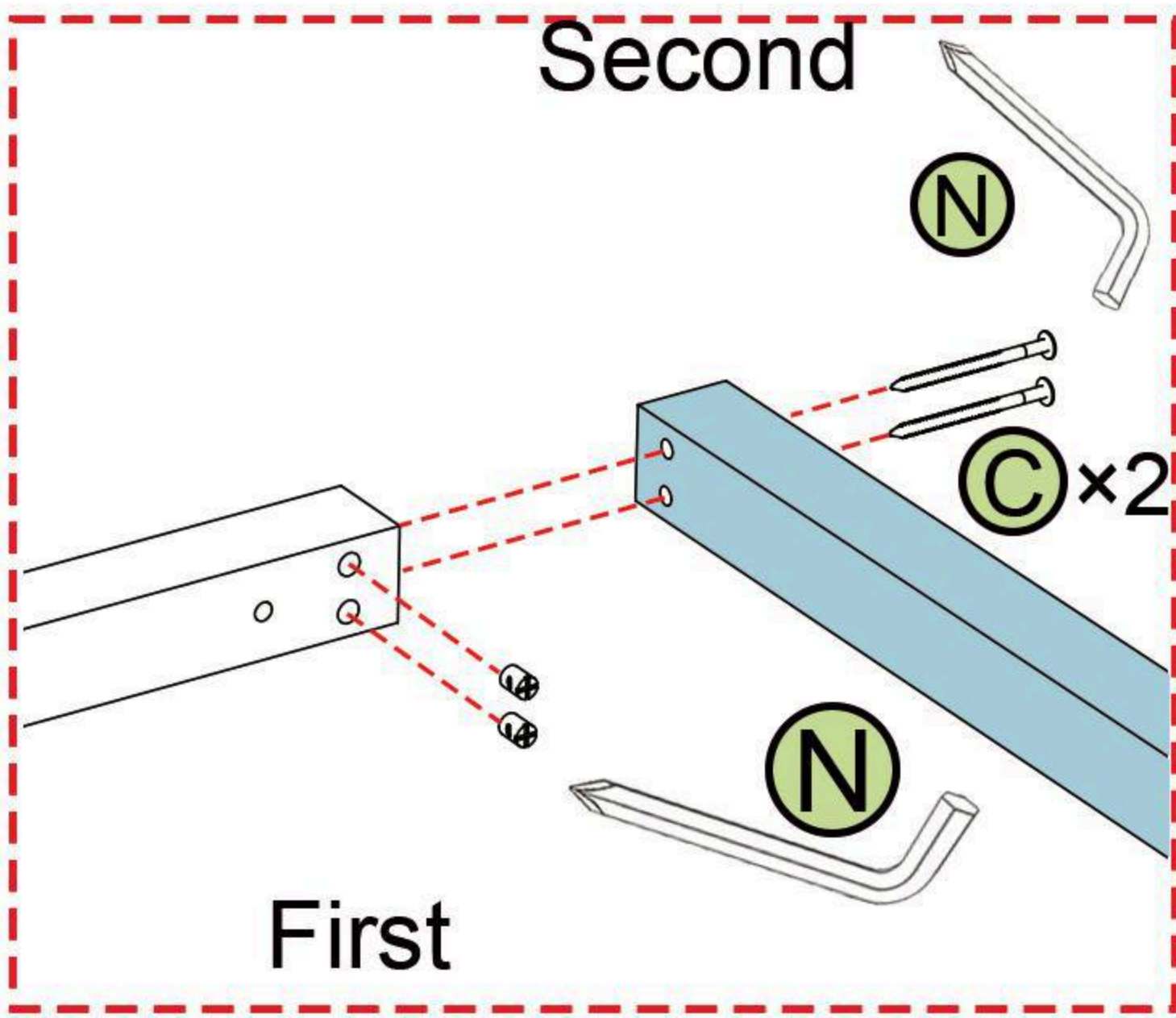
P ×1



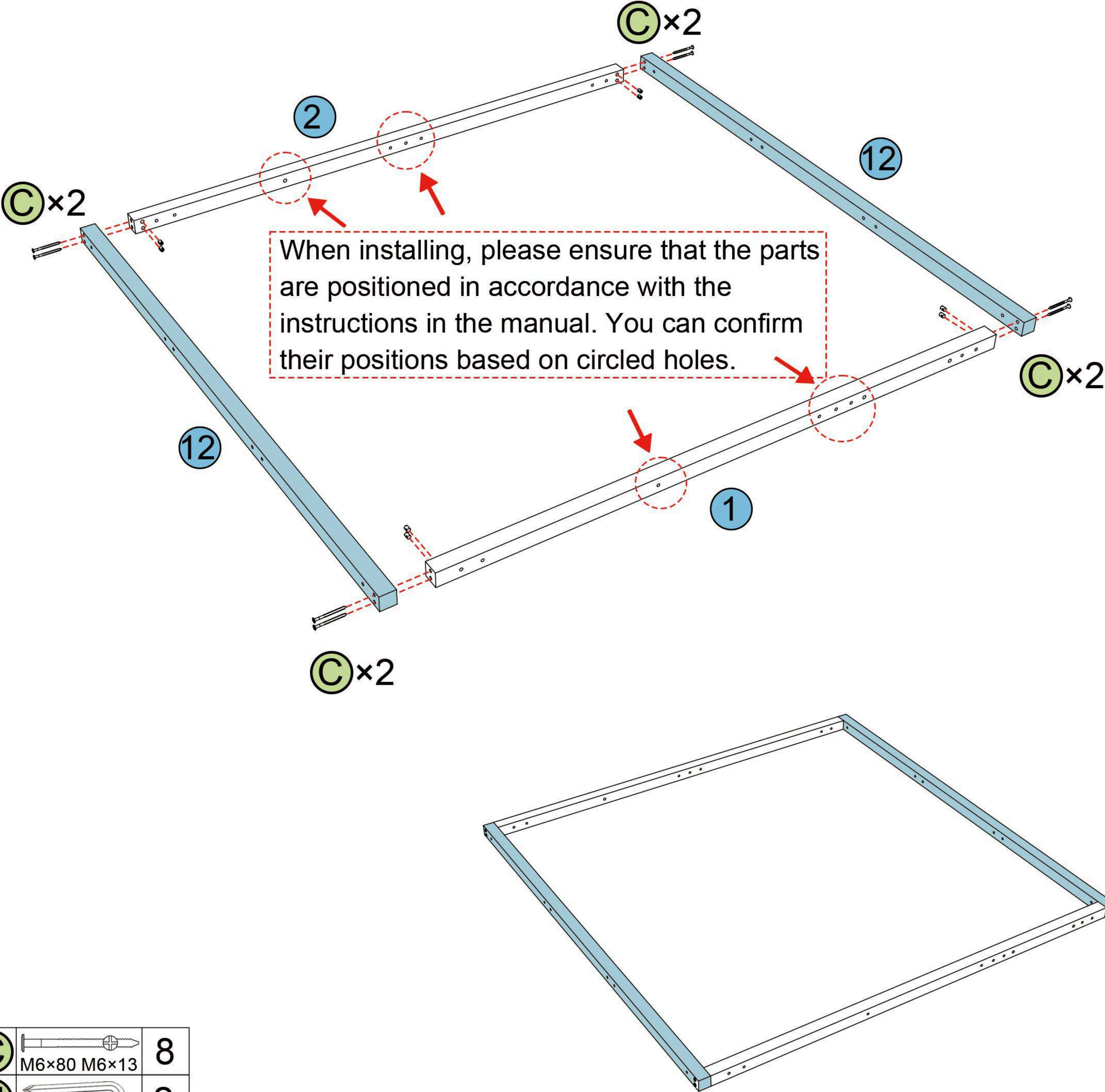
17mm

Q ×1

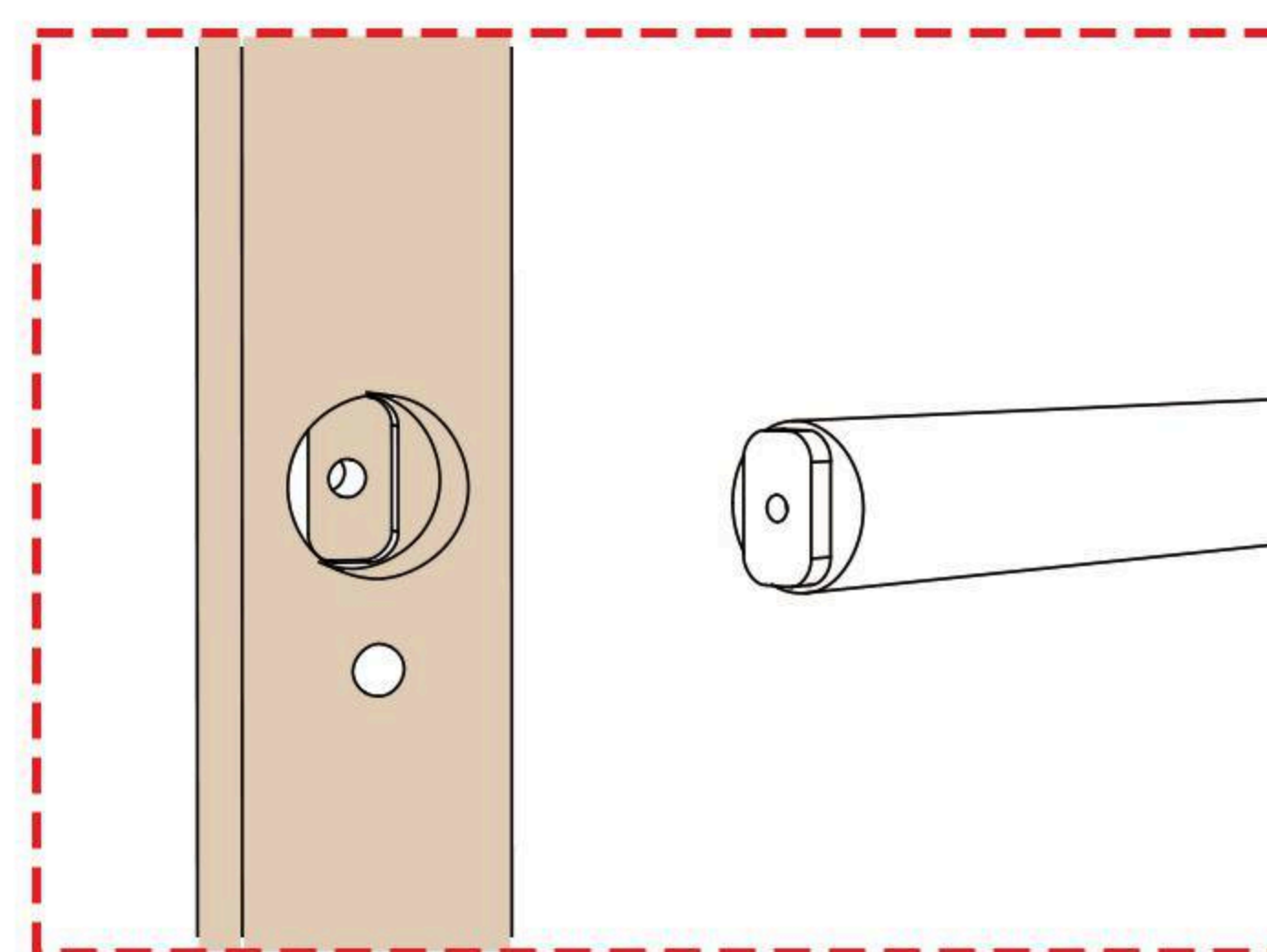
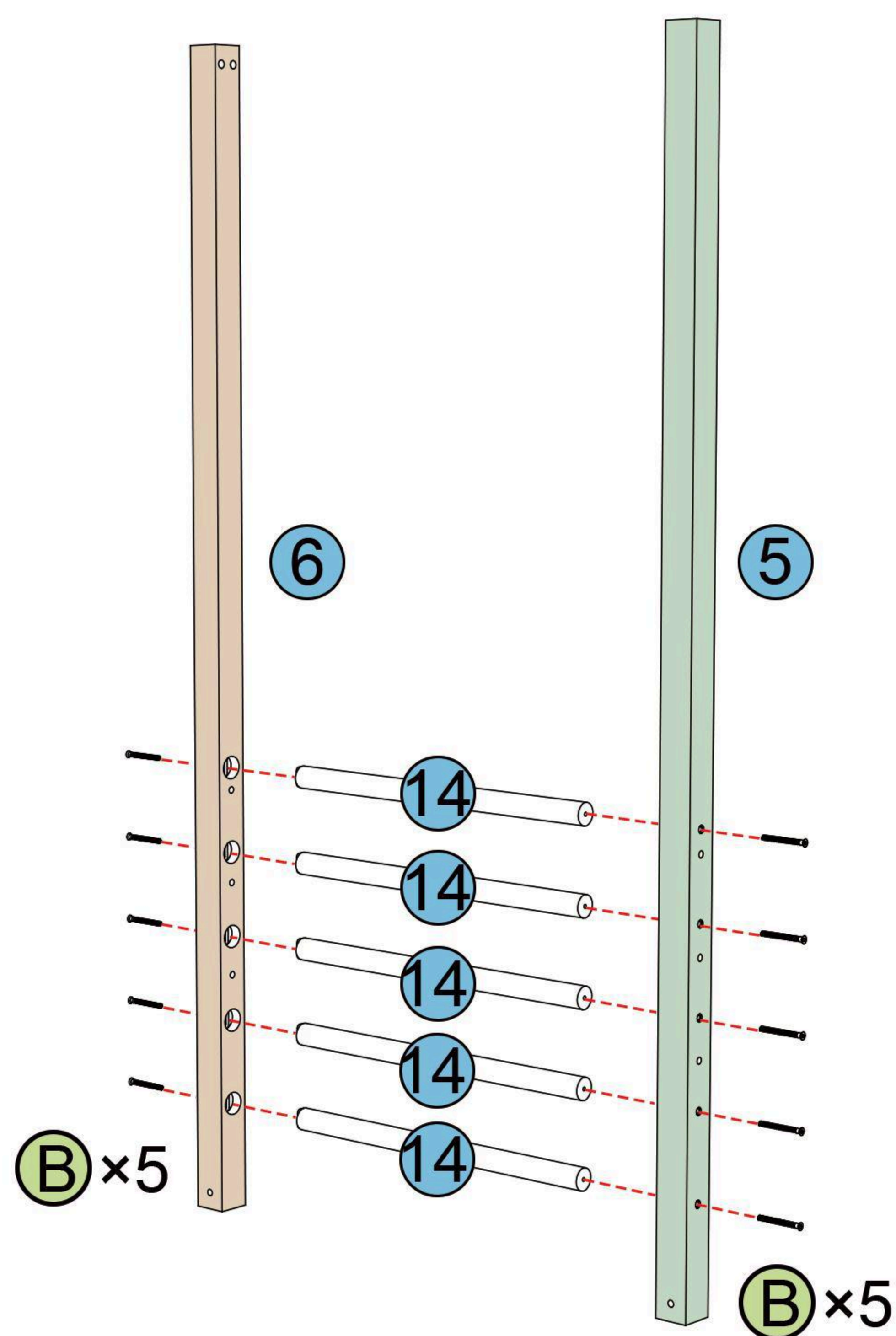
Note: Pay attention to all the black bubbled section markers. The manual may refer back to those later.



1. Insert the connector into the hole, making sure the crosshairs face outward.
2. Hold the connector steady with the Phillips screwdriver side of the tool.
3. Using the hex side of the other tool part, screw the bolt into the connector until it is secure.



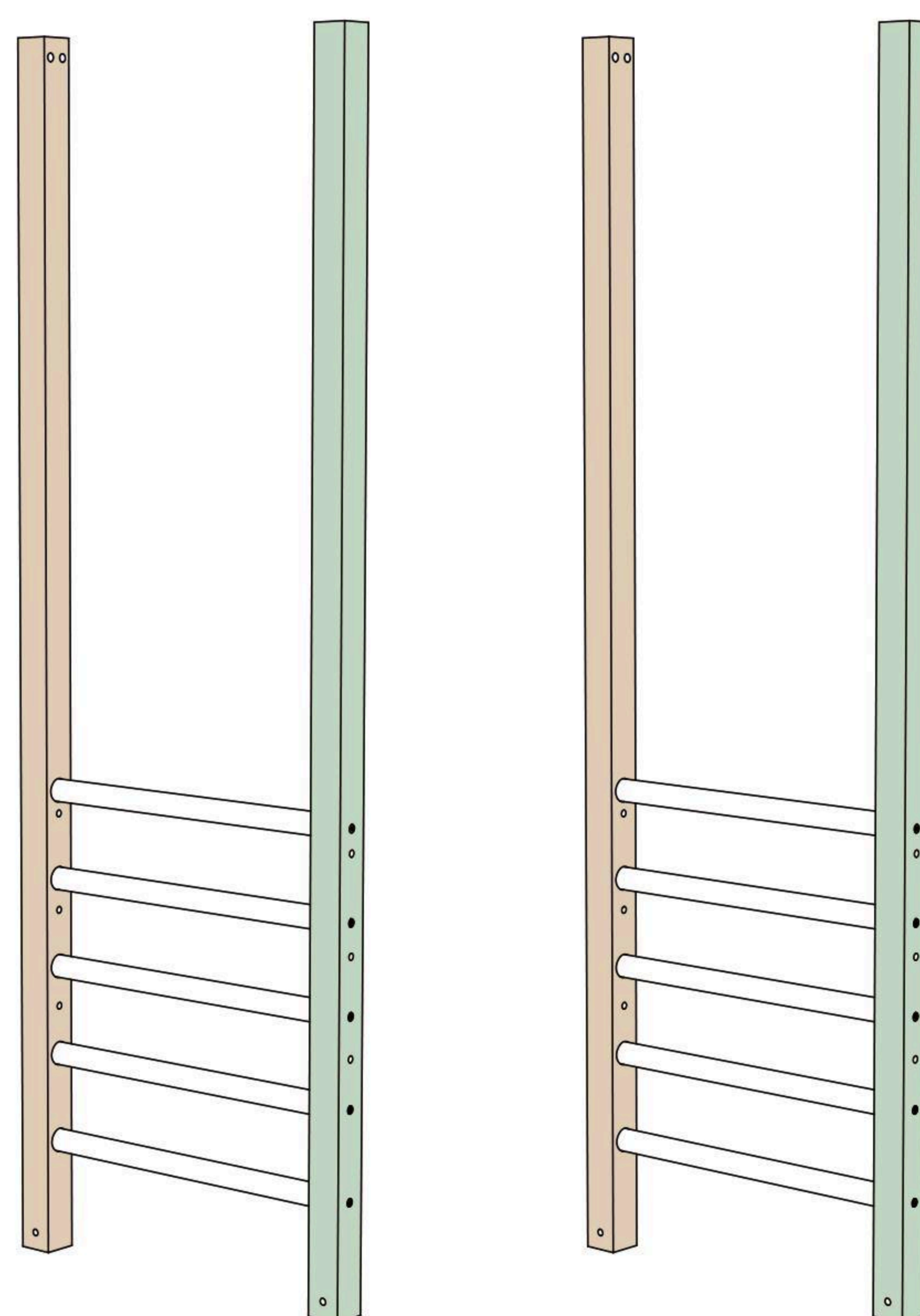
C		8
M6×80 M6×13		
N		2
4mm		



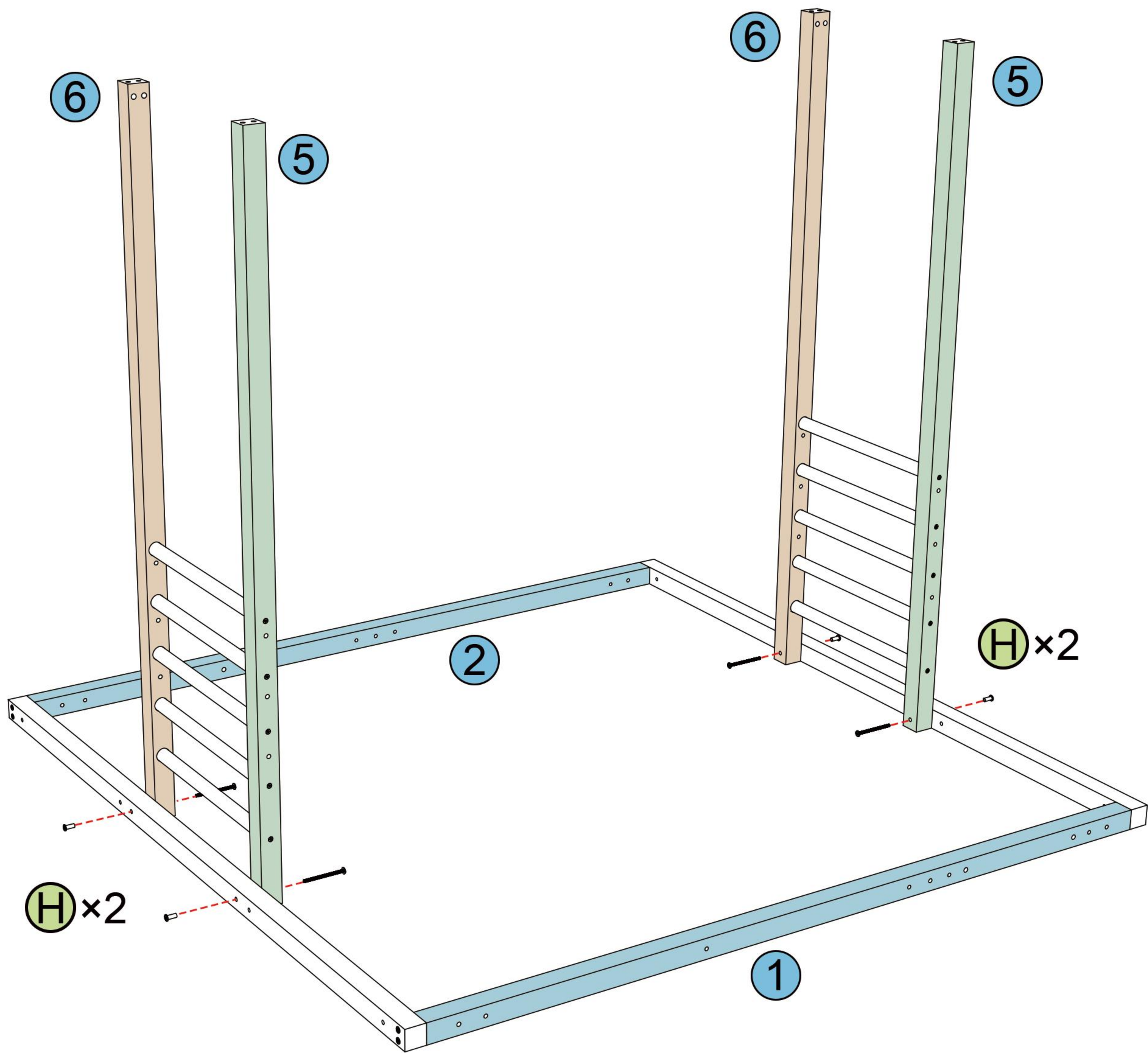
Ensure that the protruding end of part ⑭ matches the insert and hole of part ⑥.

Insert and screw in. Repeat for all five rungs, before screwing in the 5 rungs on the left side.

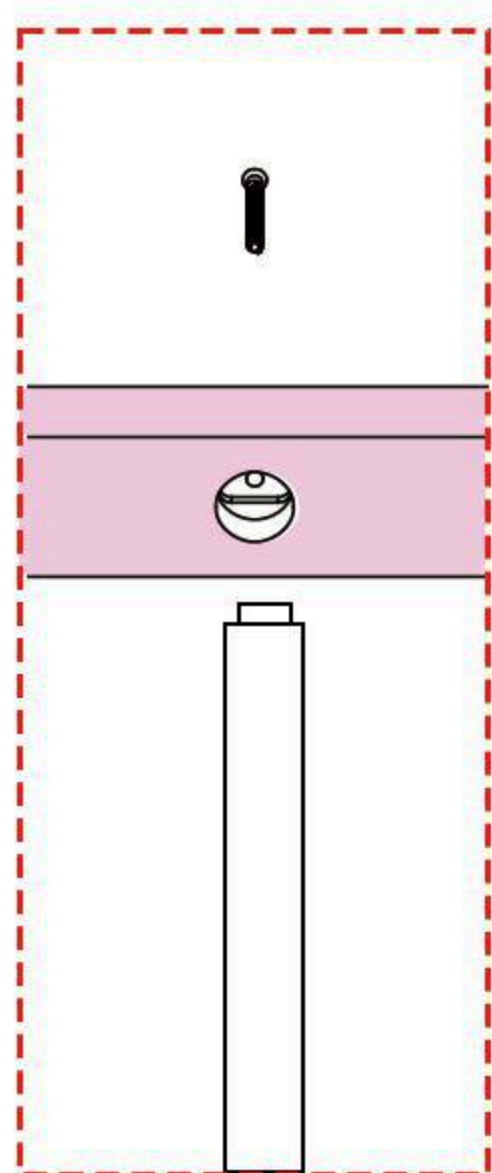
Note: This step needs to be installed twice.



Please install all Part ⑤ on the side close to Part ① and install all Part ⑥ on the side close to Part ② as shown.



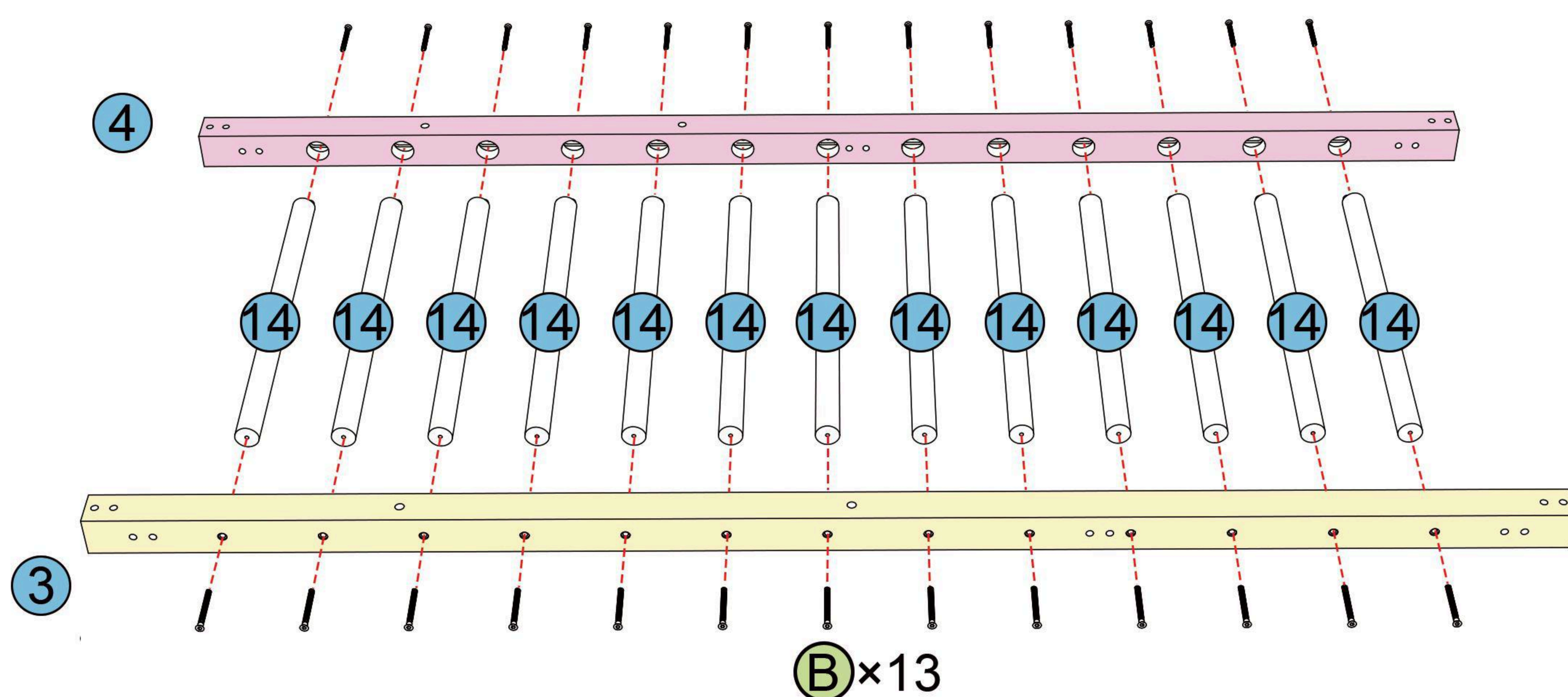
H	 M6×20 M6×80	4
N	 4mm	2



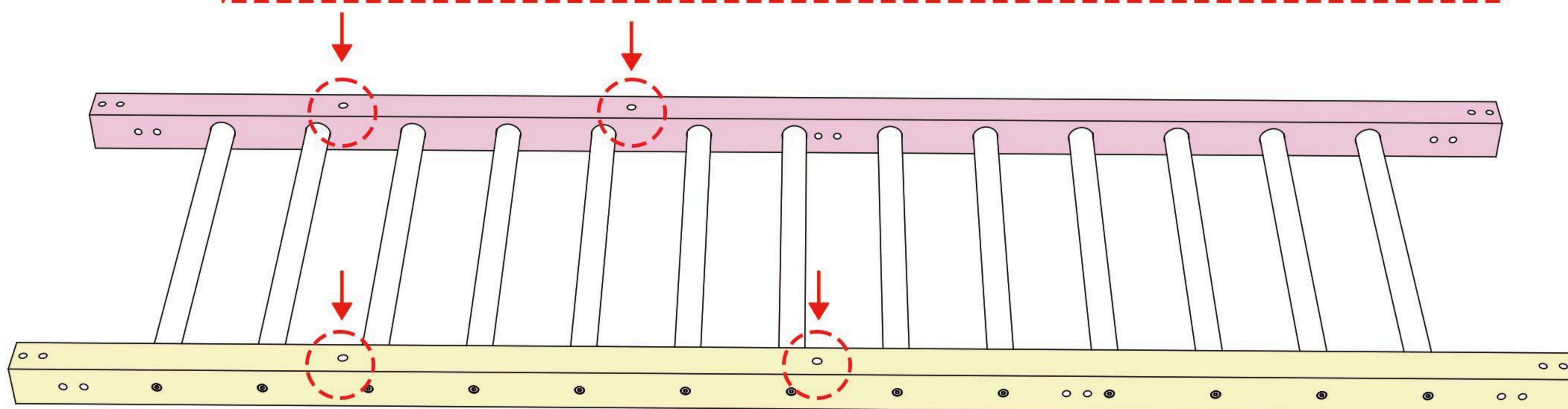
Ensure that the protruding end of part ⑭ matches the insert and hole of part ④.

Insert and screw in. Repeat for all thirteen rungs, before screwing in the thirteen rungs on the other side.

Ⓑ×13

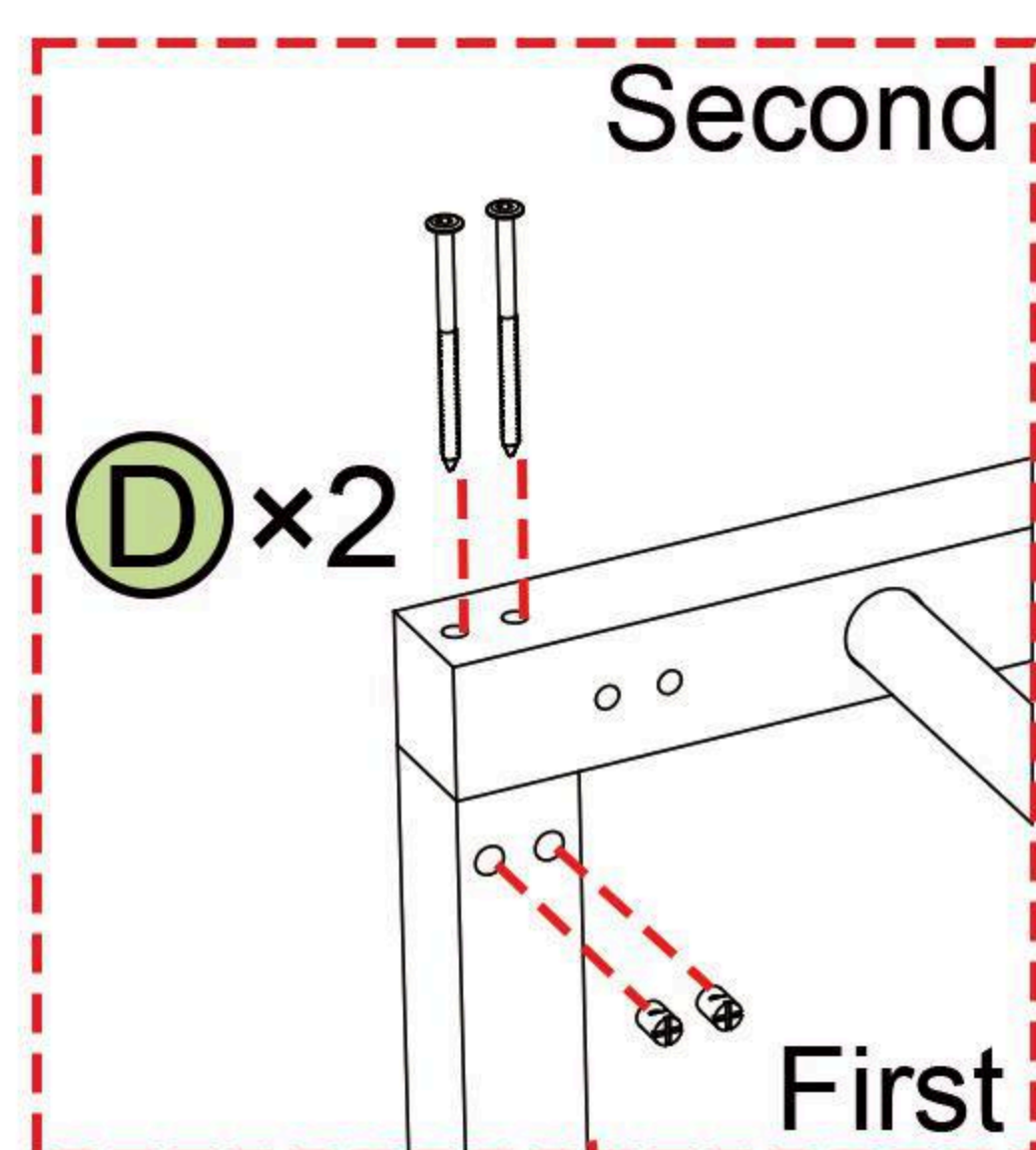


When installing, please ensure that the positions of these holes match with the manual.

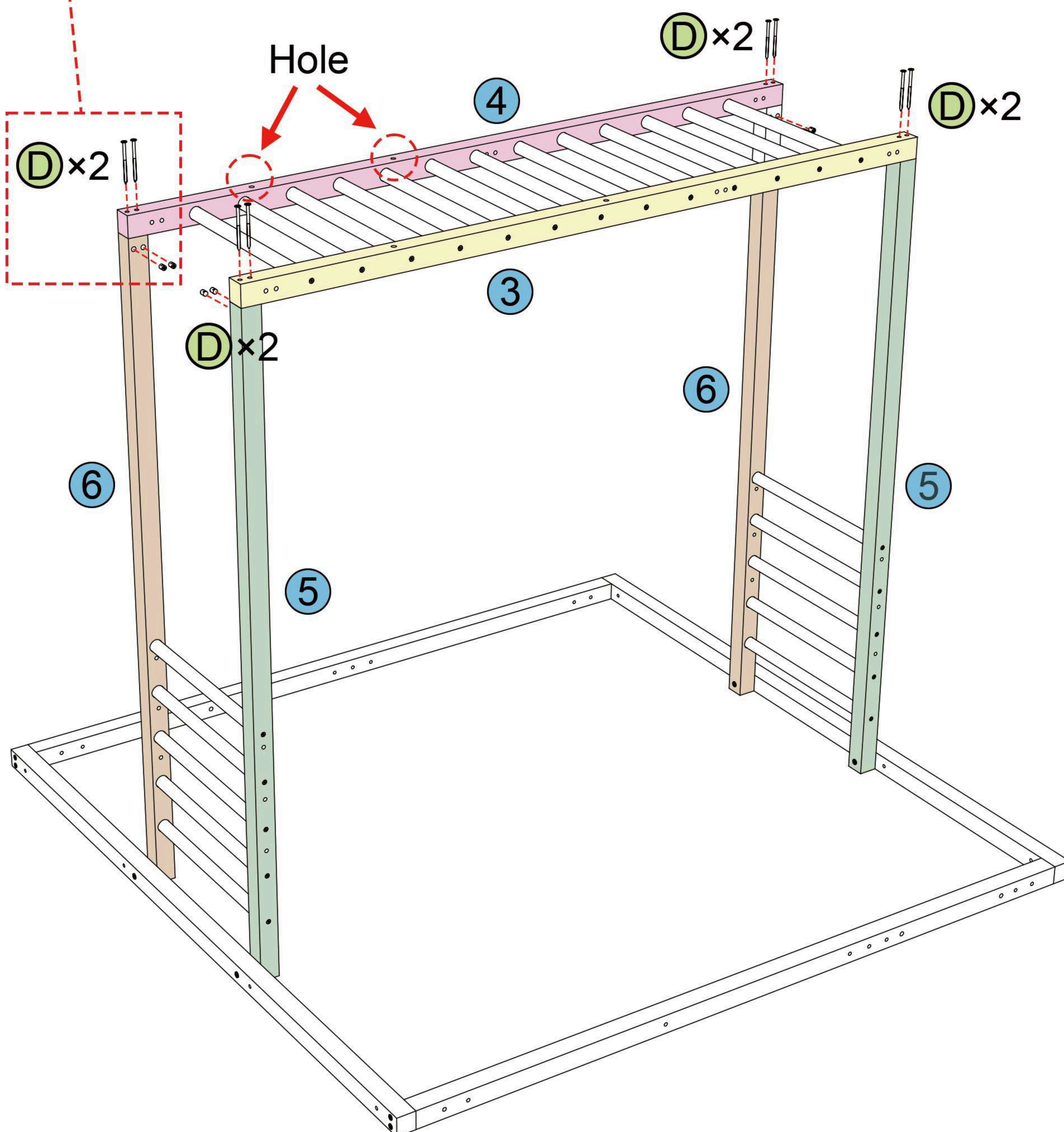


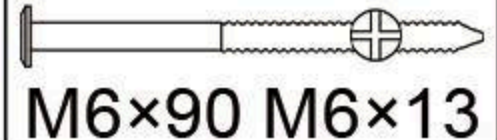
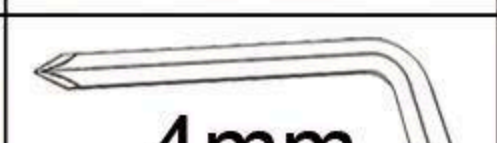
05-1

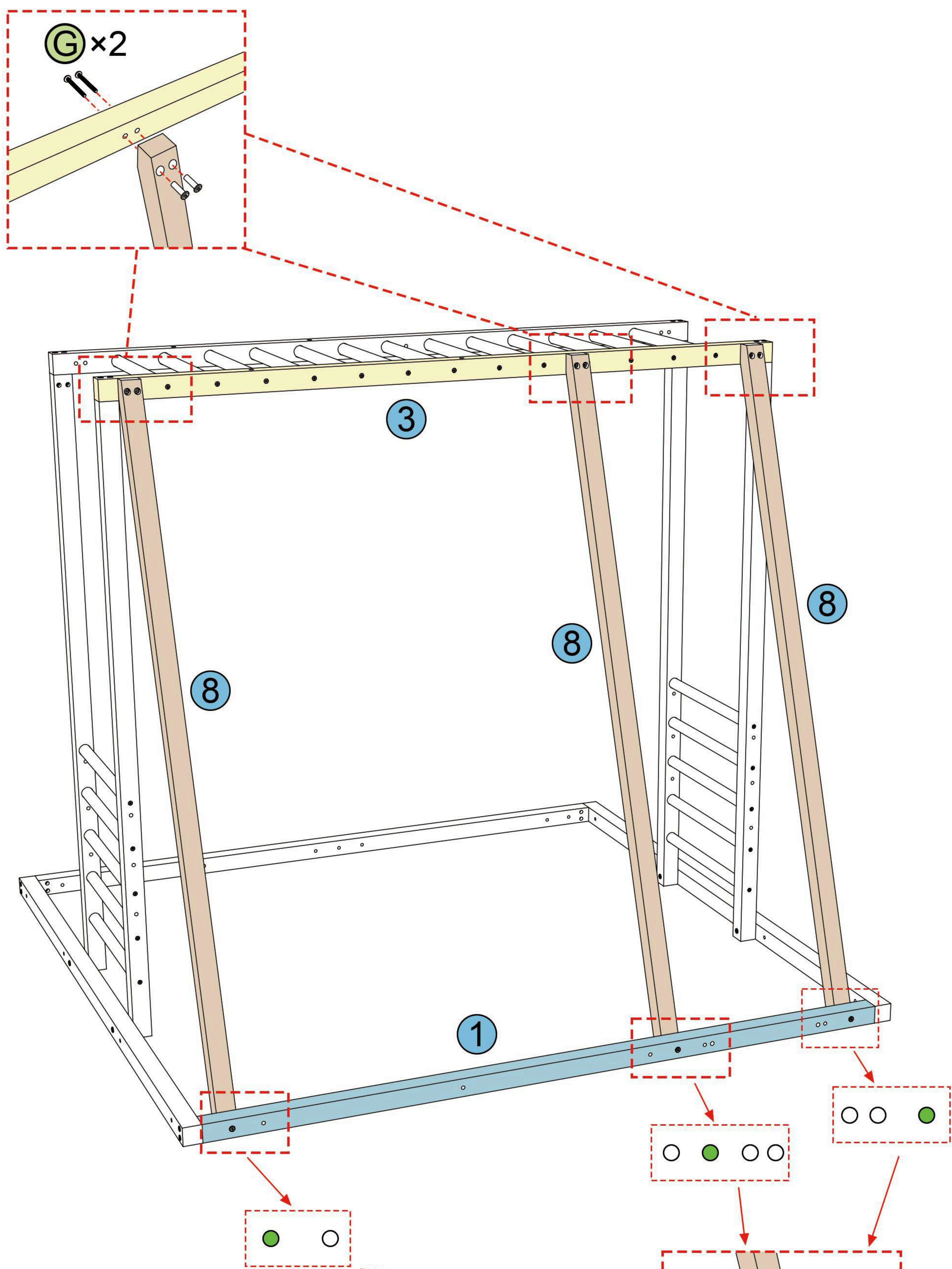
When installing, ensure that Part ③ is placed above the two Part ⑤, and Part ④ is placed above the two Part ⑥. You can judge the position of the two holes on top of Part ④ to ensure it is not installed upside down.



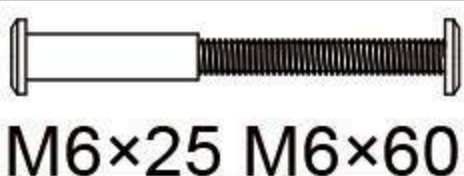
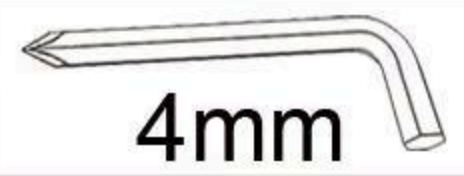
1. Insert the connector into the hole, making sure the crosshairs face outward.
2. Hold the connector steady with the Phillips screwdriver side of the tool.
3. Using the hex side of the other tool part, screw the bolt into the connector until it is secure.



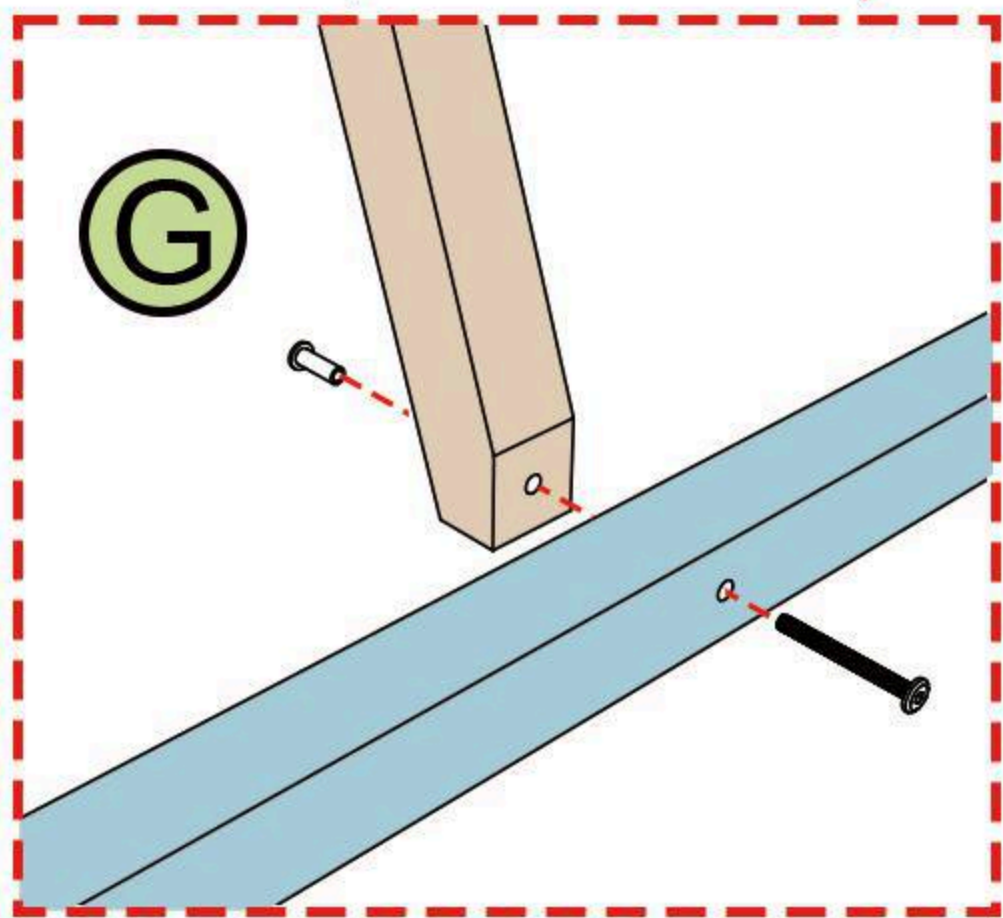
D		8
	M6×90 M6×13	
N		2
	4mm	

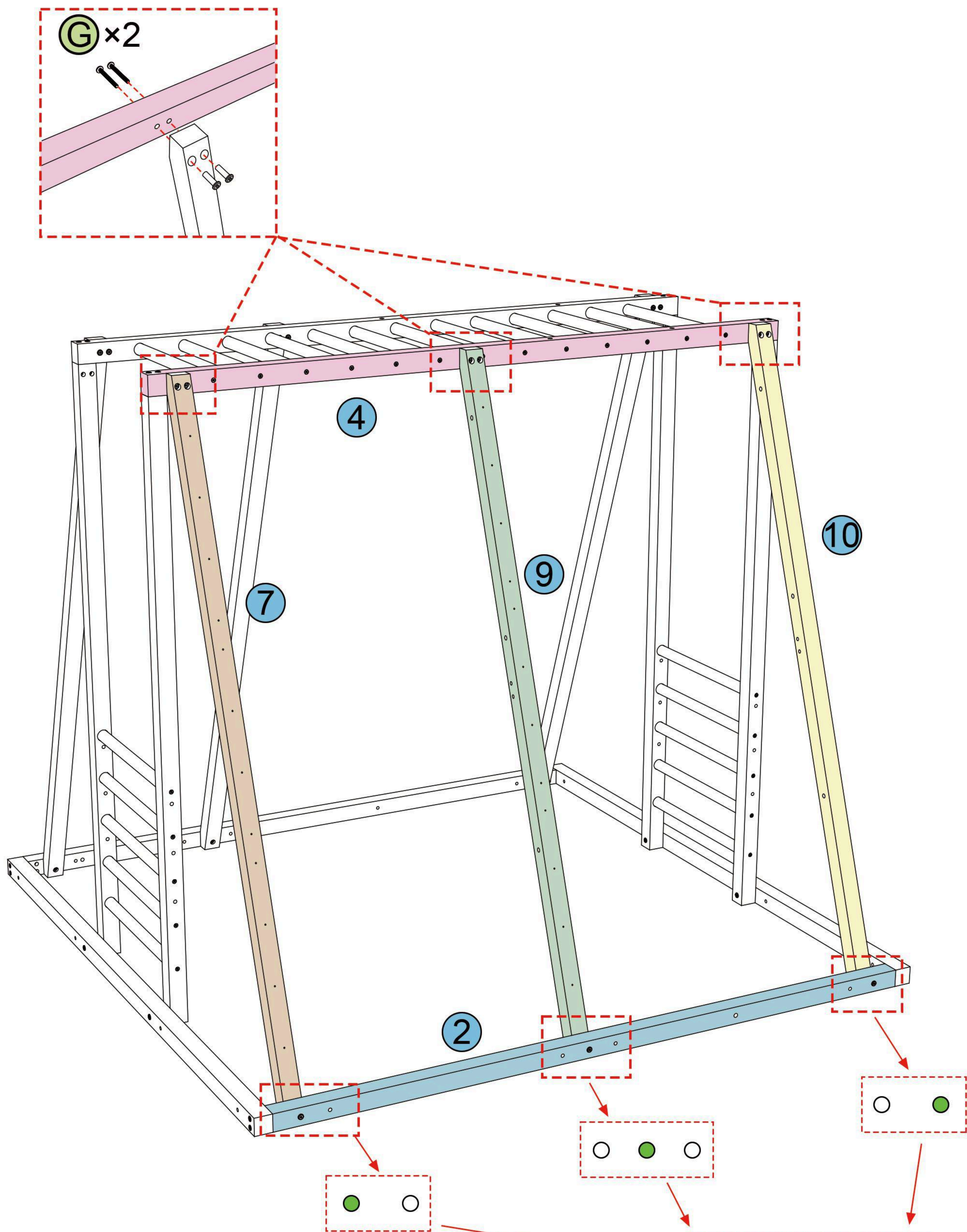


Parts ⑧ must be connected to the green-colored holes on Part ①, as shown in the diagram.

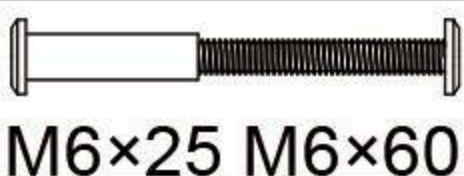
G		9
N		2

Note: The remaining holes are intended for attaching the optional tent, which is sold separately.

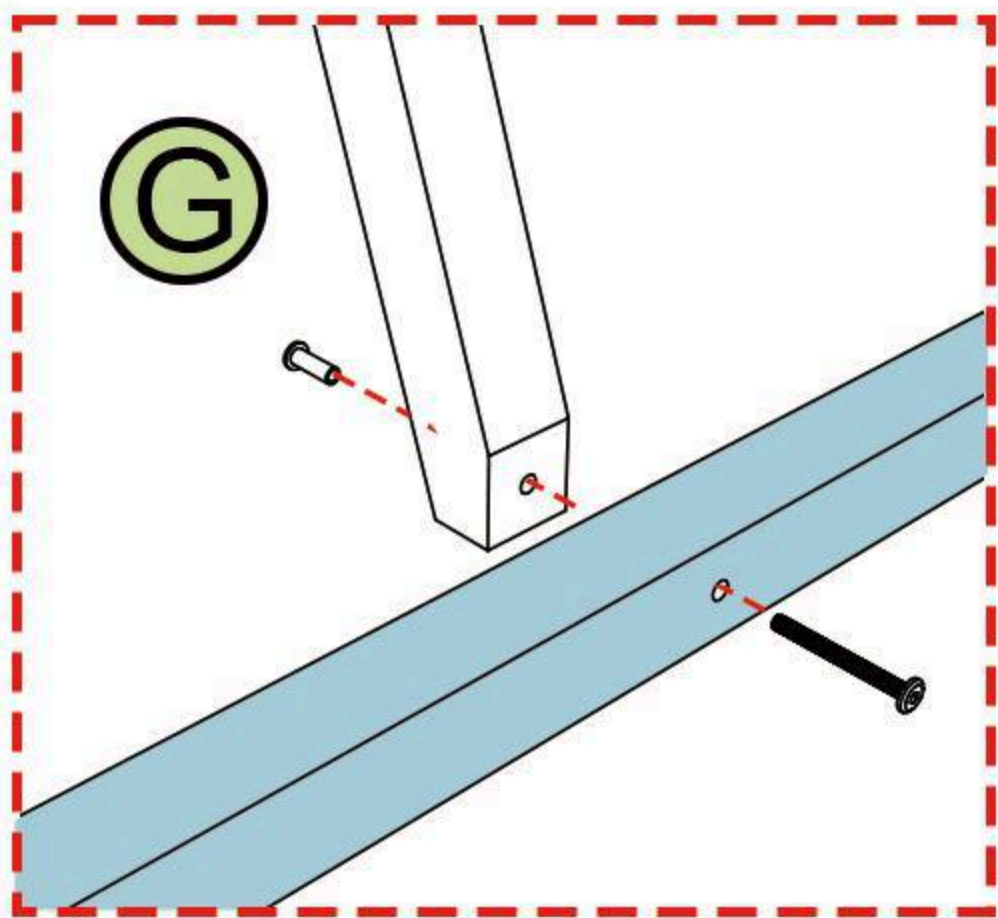


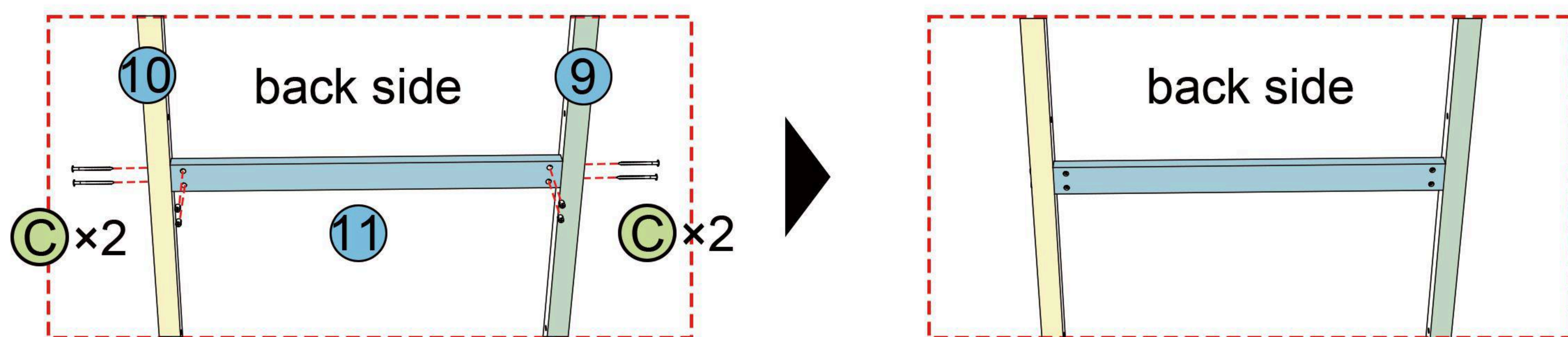


Parts ⑦, ⑨, and ⑩ must be connected to the green-colored holes on Part ②, as shown in the diagram.

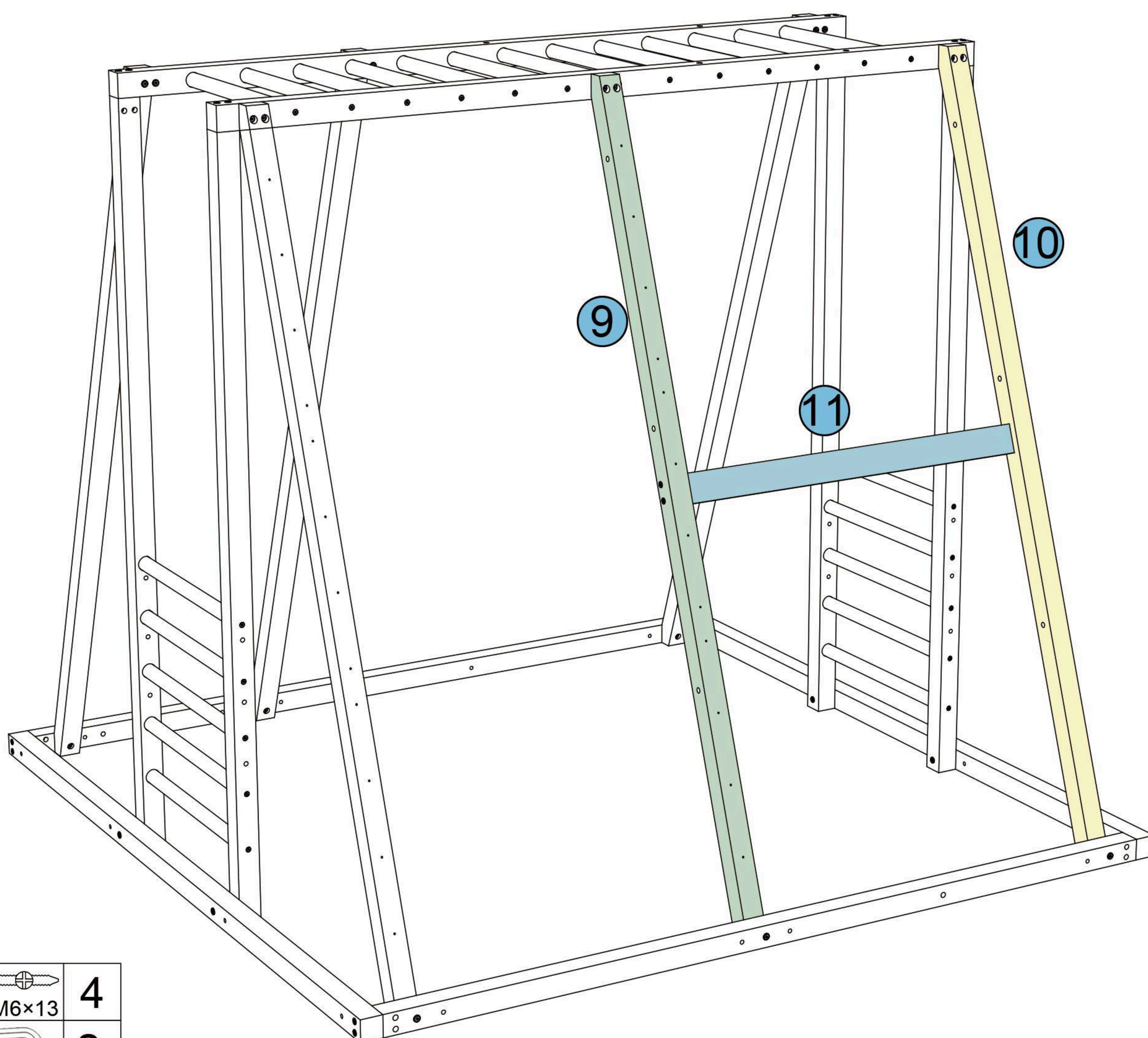
G		9
M6×25 M6×60		
N		2
4mm		

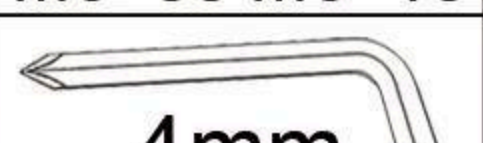
Note: The remaining holes are intended for attaching the optional tent, which is sold separately.



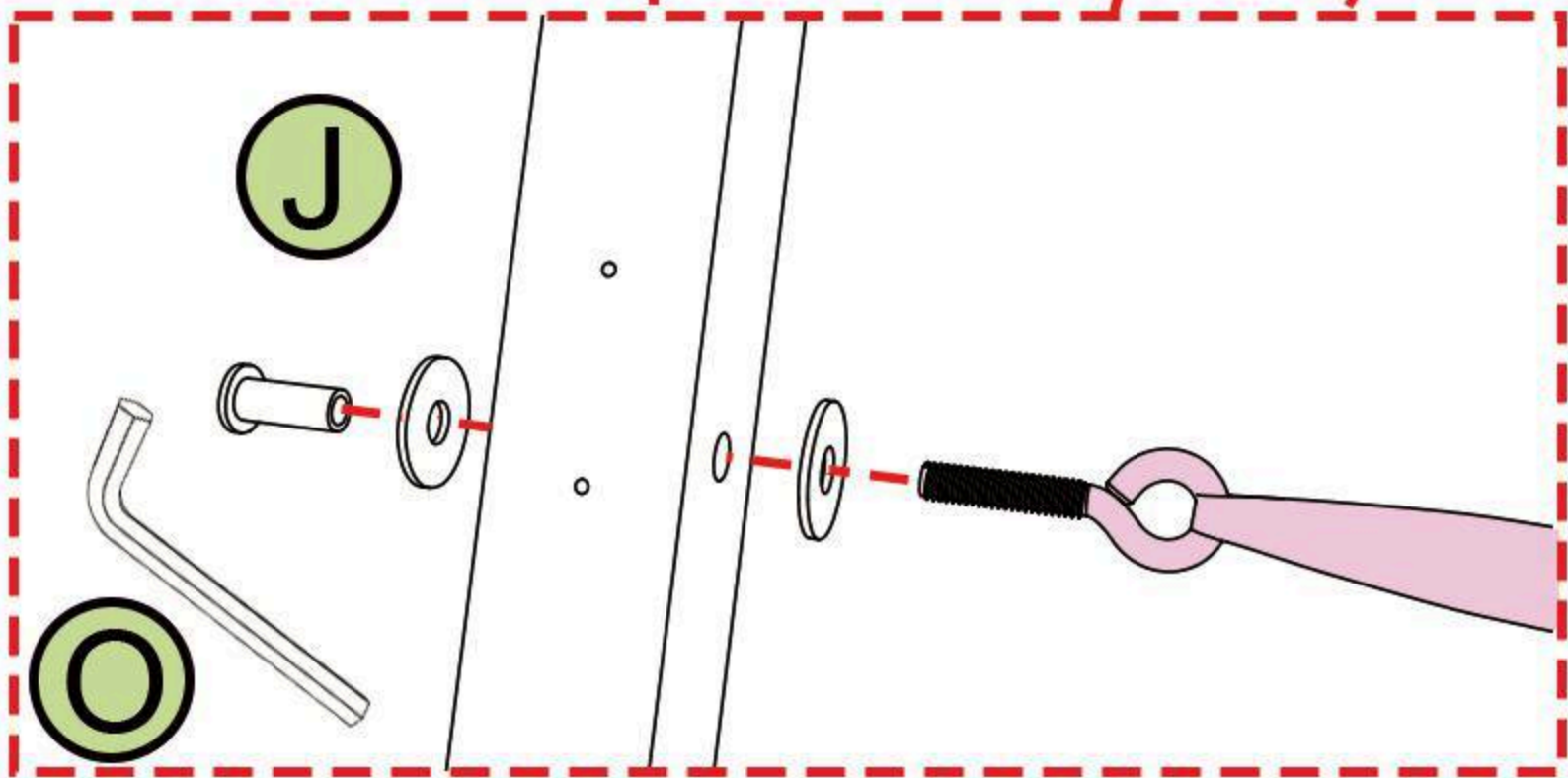
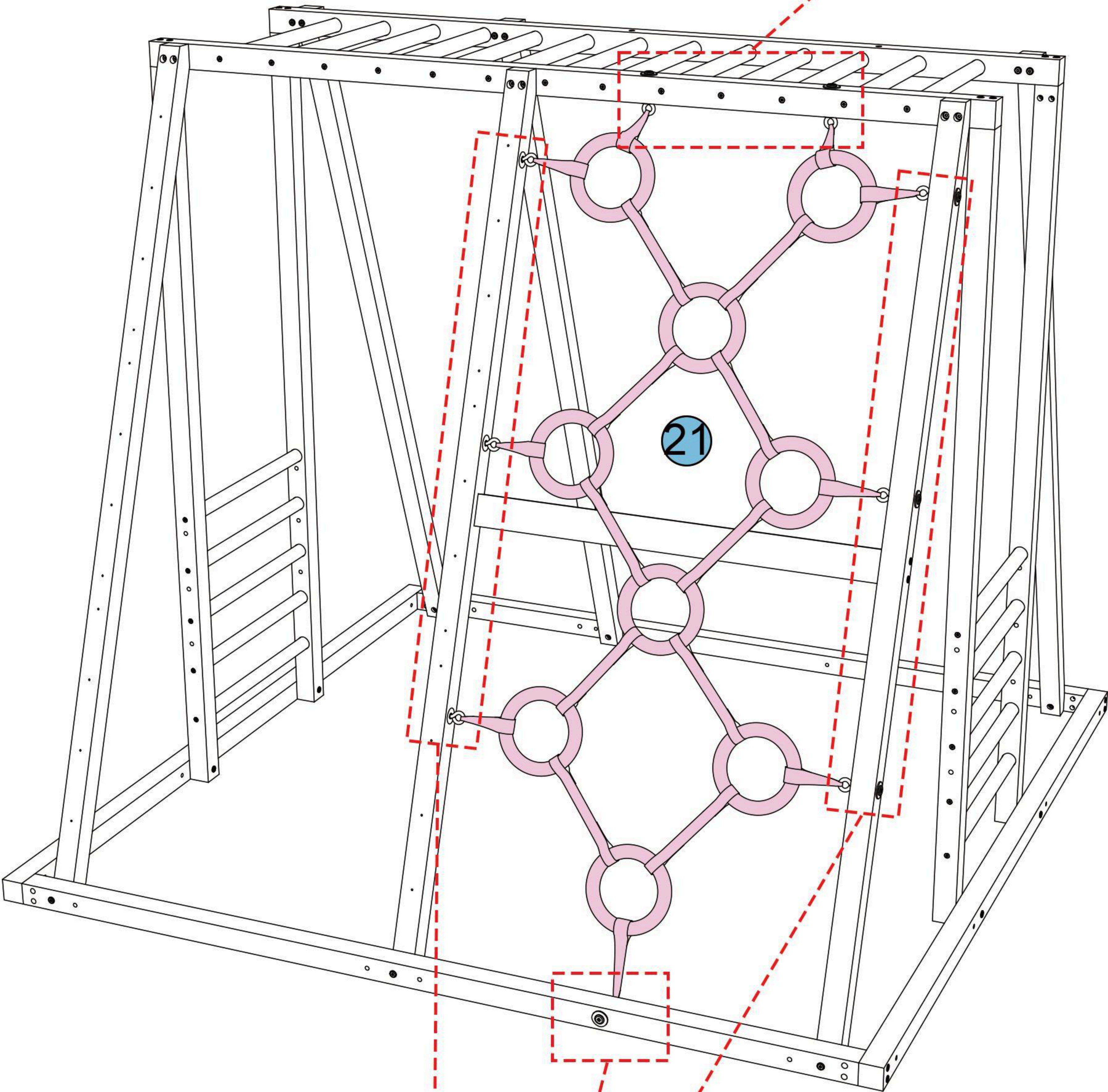
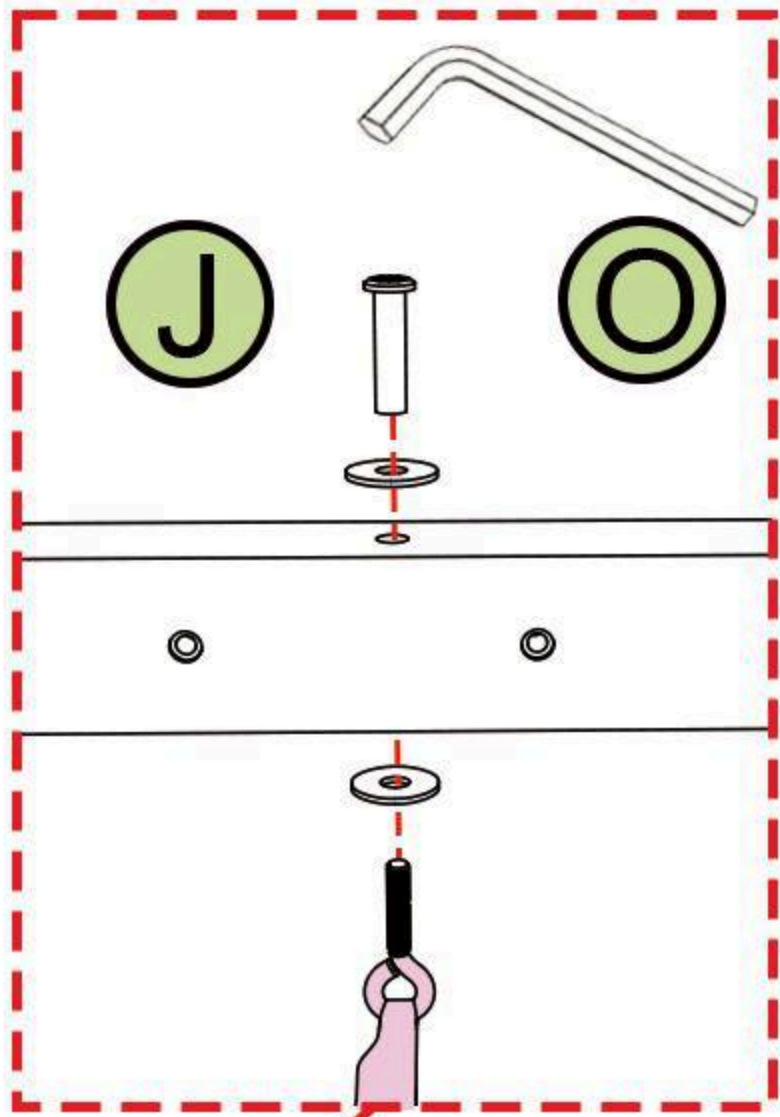


1. Insert the connector into the hole, making sure the crosshairs face outward.
2. Hold the connector steady with the Phillips screwdriver side of the tool.
3. Using the hex side of the other tool part, screw the bolt into the connector until it is secure.

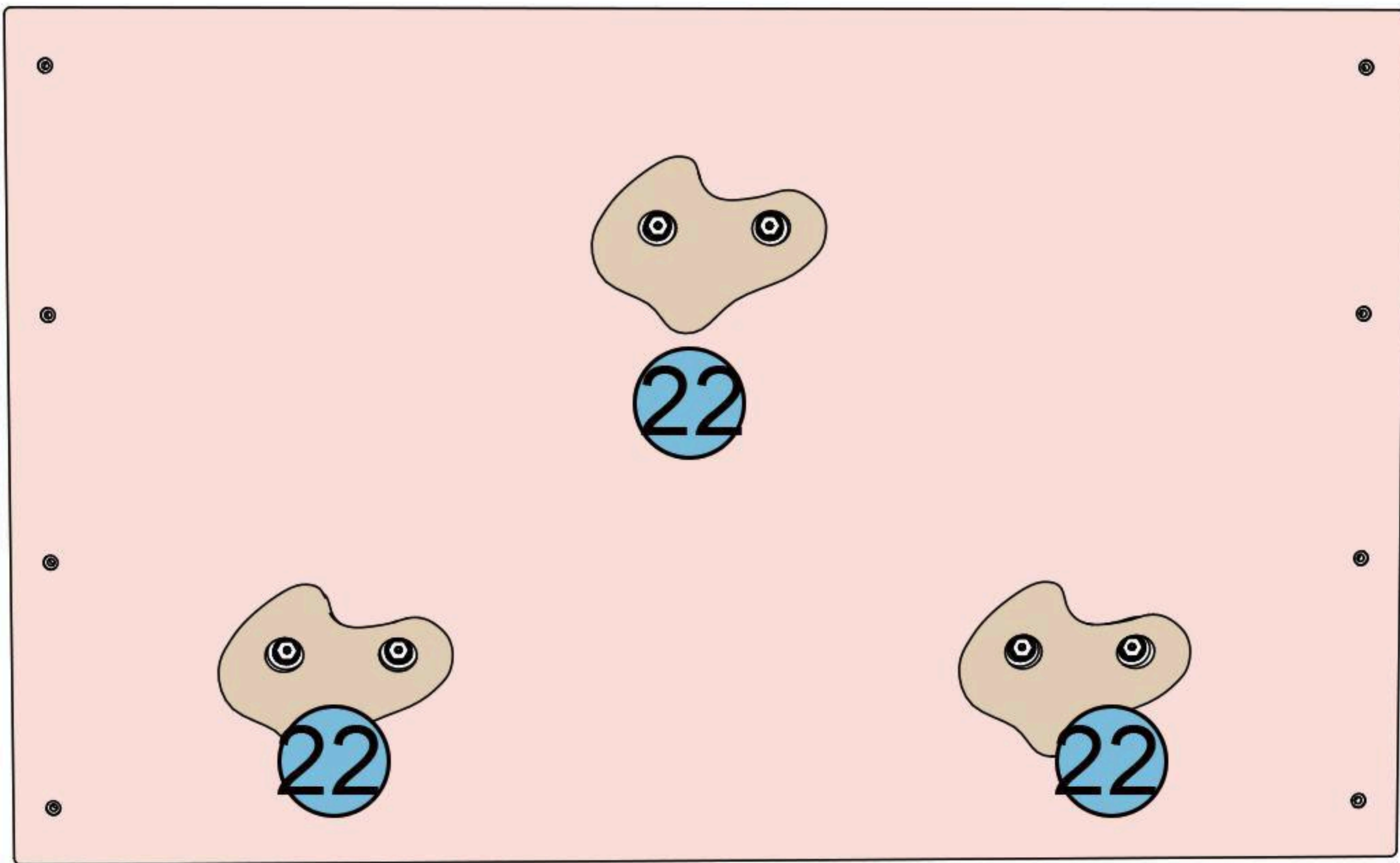
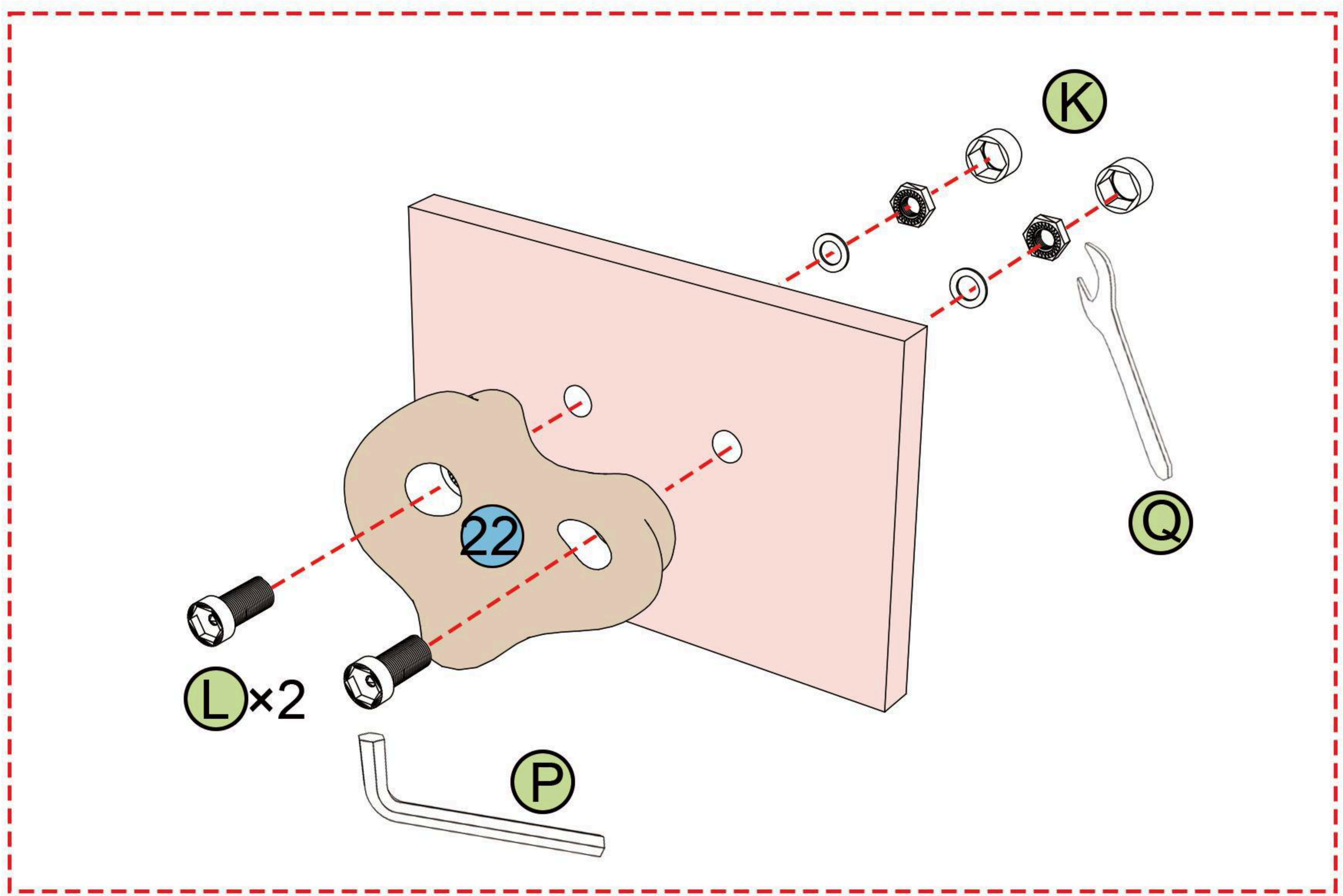


C		4
N		2

Note: First, screw in all the screws but do not tighten them. After all **J** screws are screwed in, tighten them.



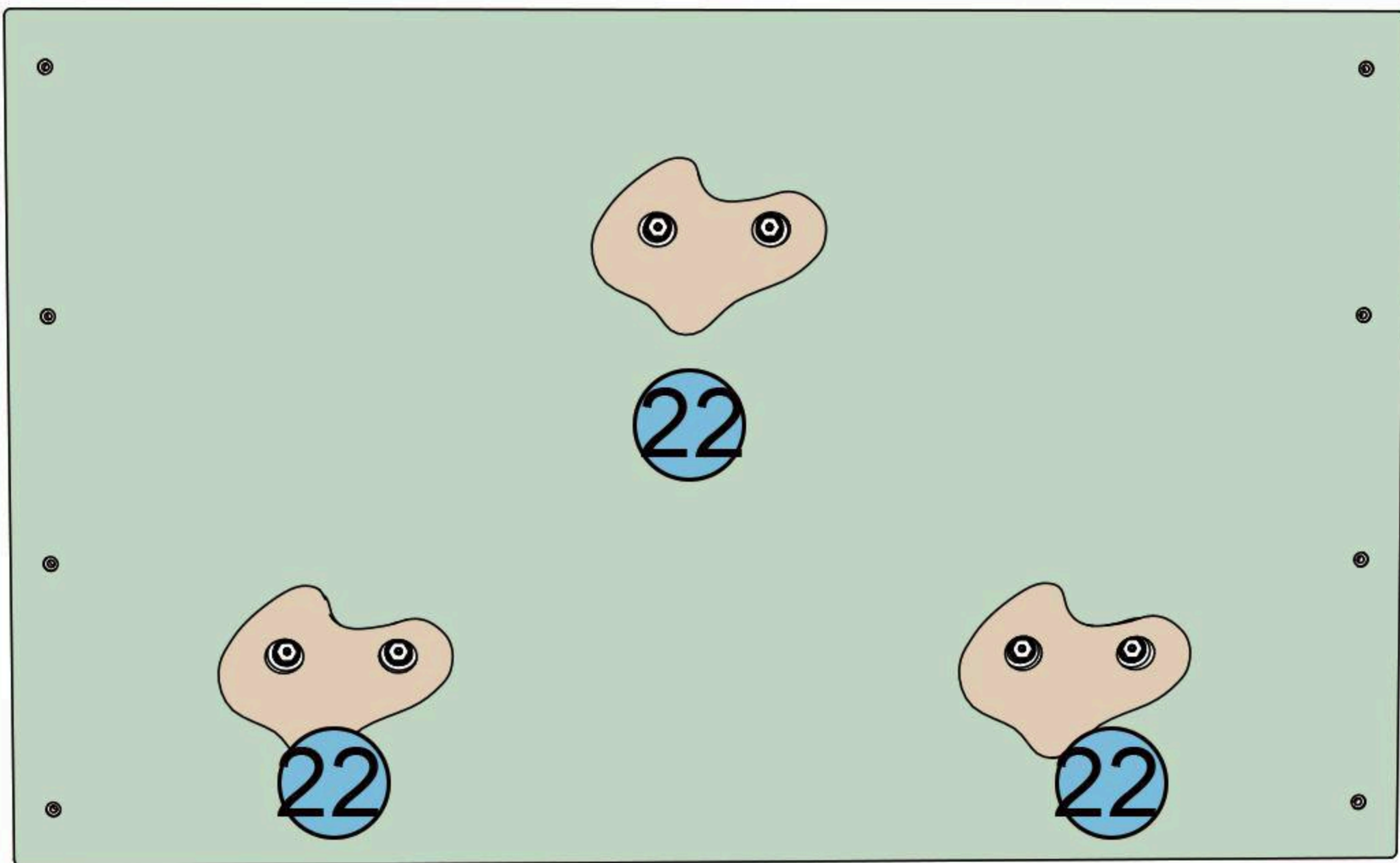
J	M8×40	9
O	5mm	1



13

x2

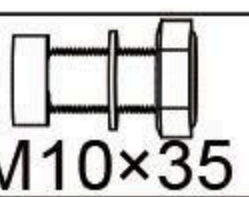
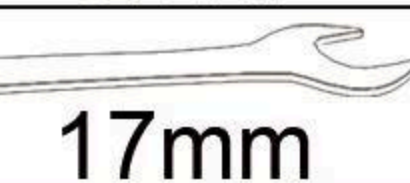
Note: Assemble this step three times



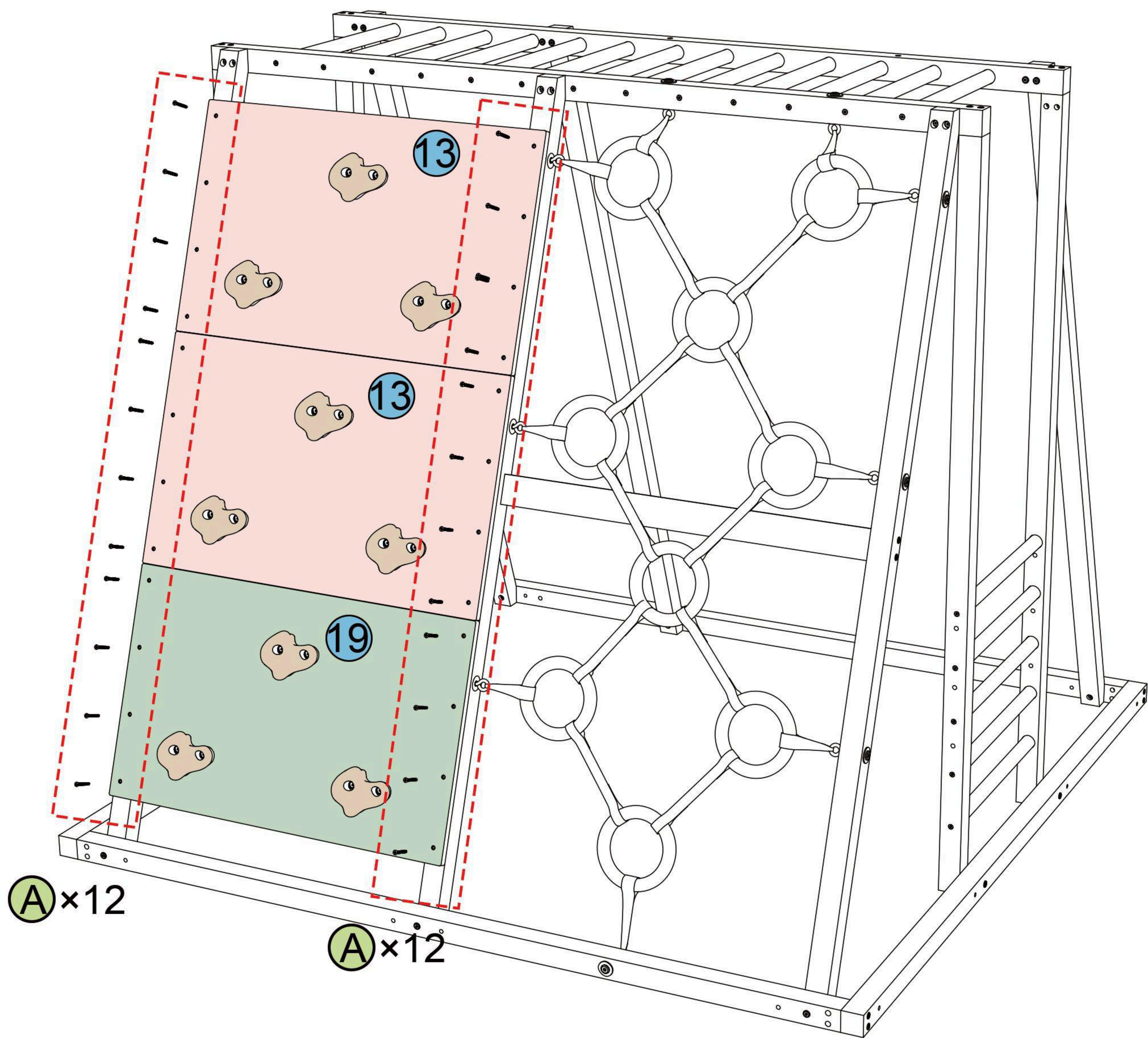
19

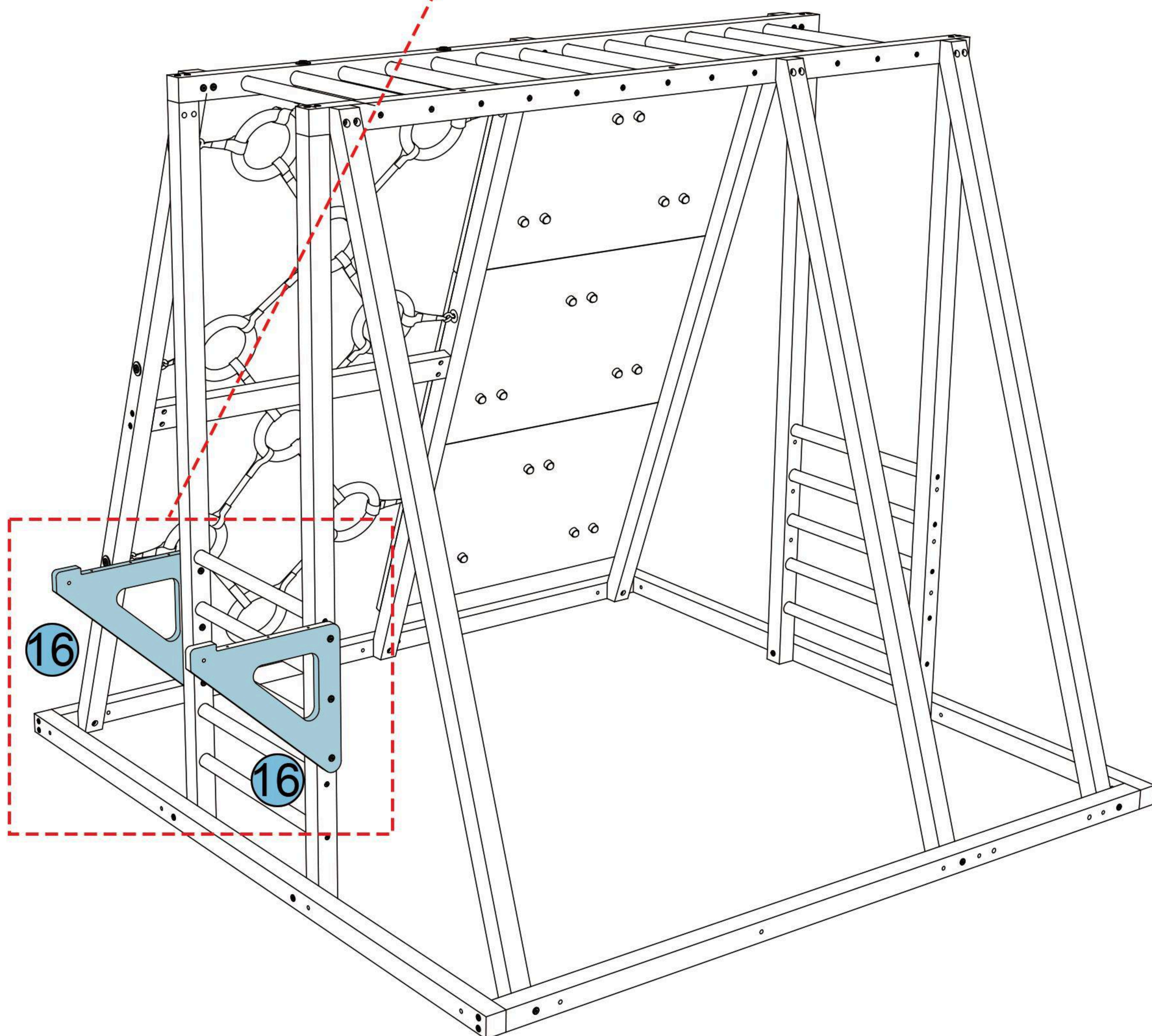
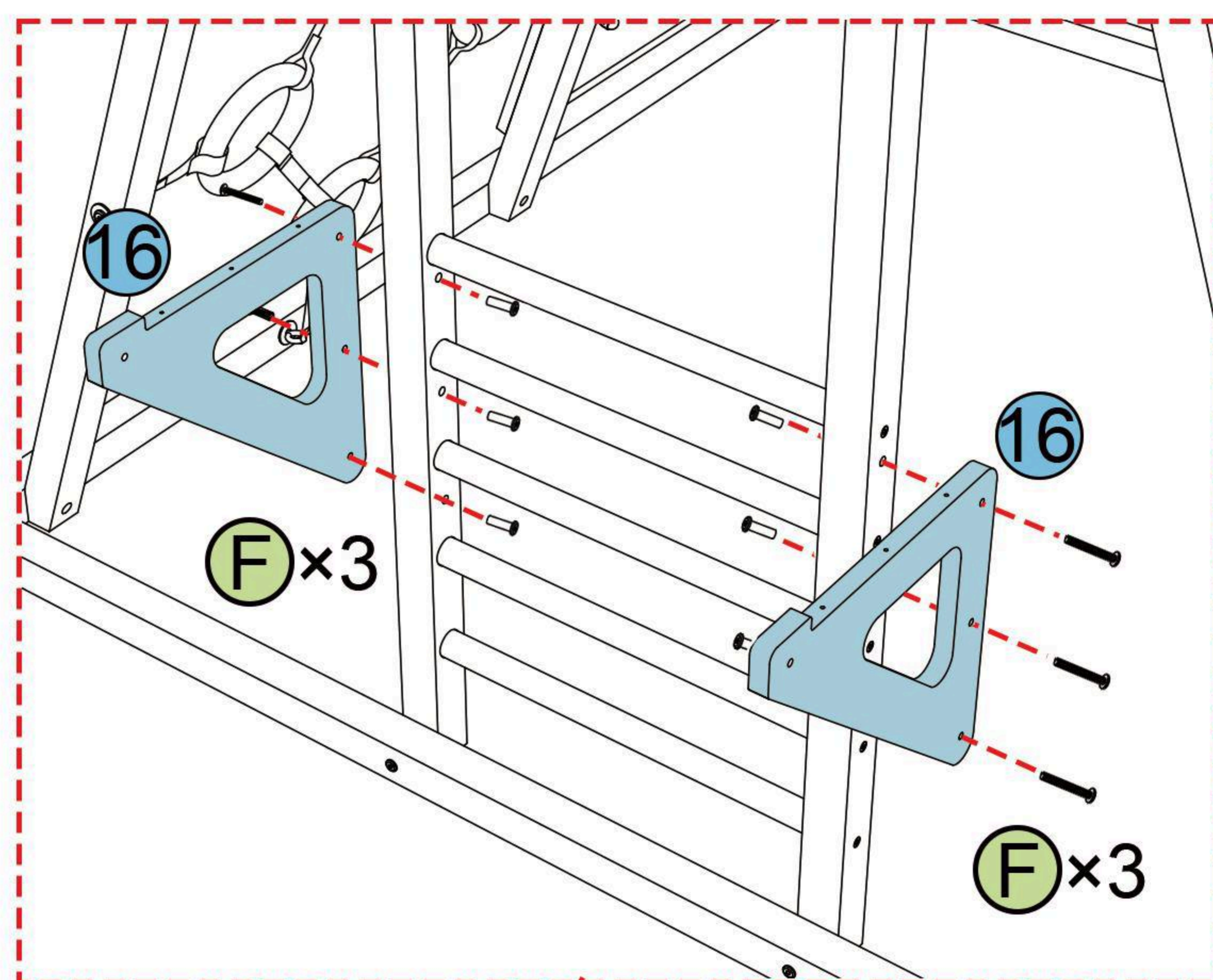
x1

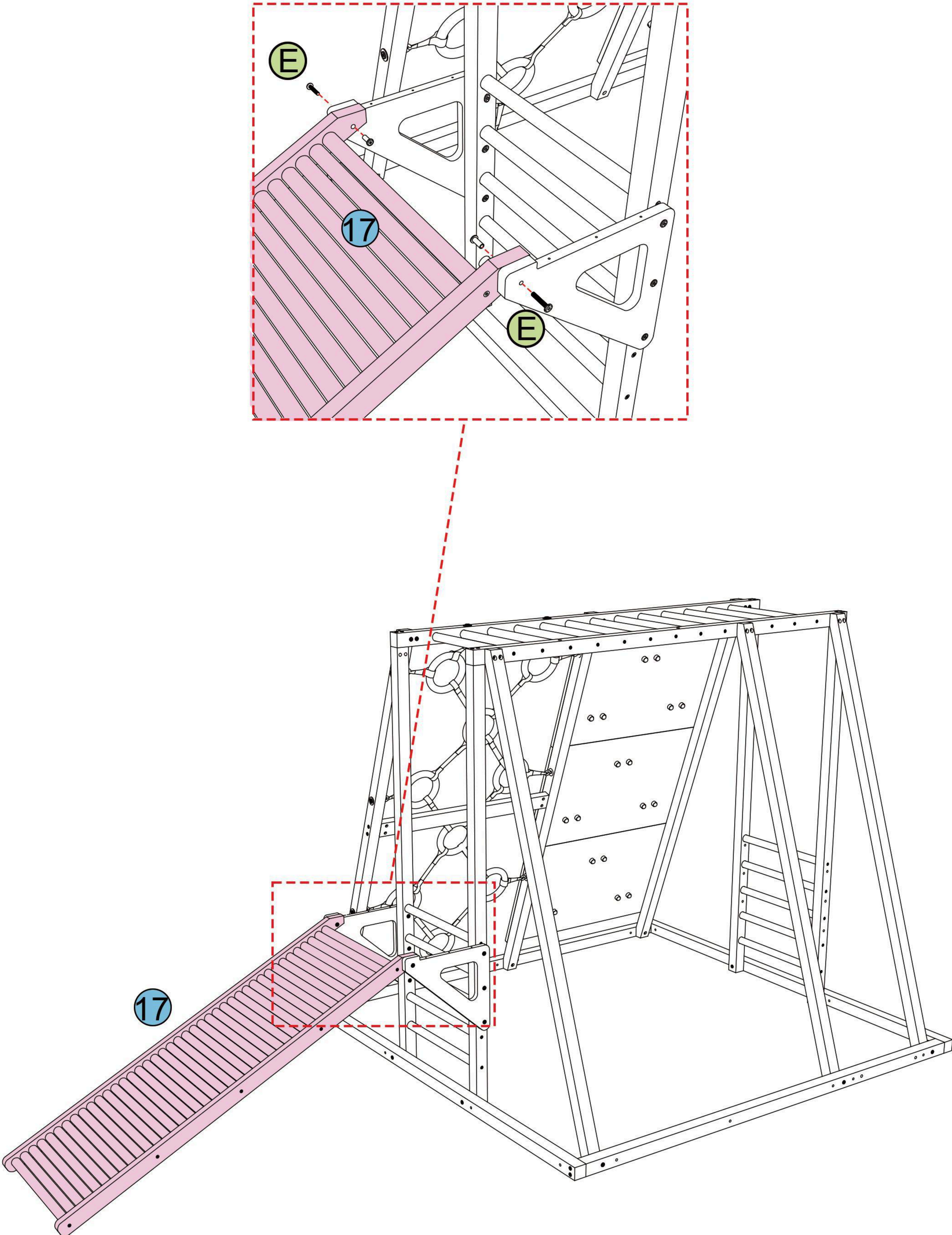
Note: Assemble this step three times

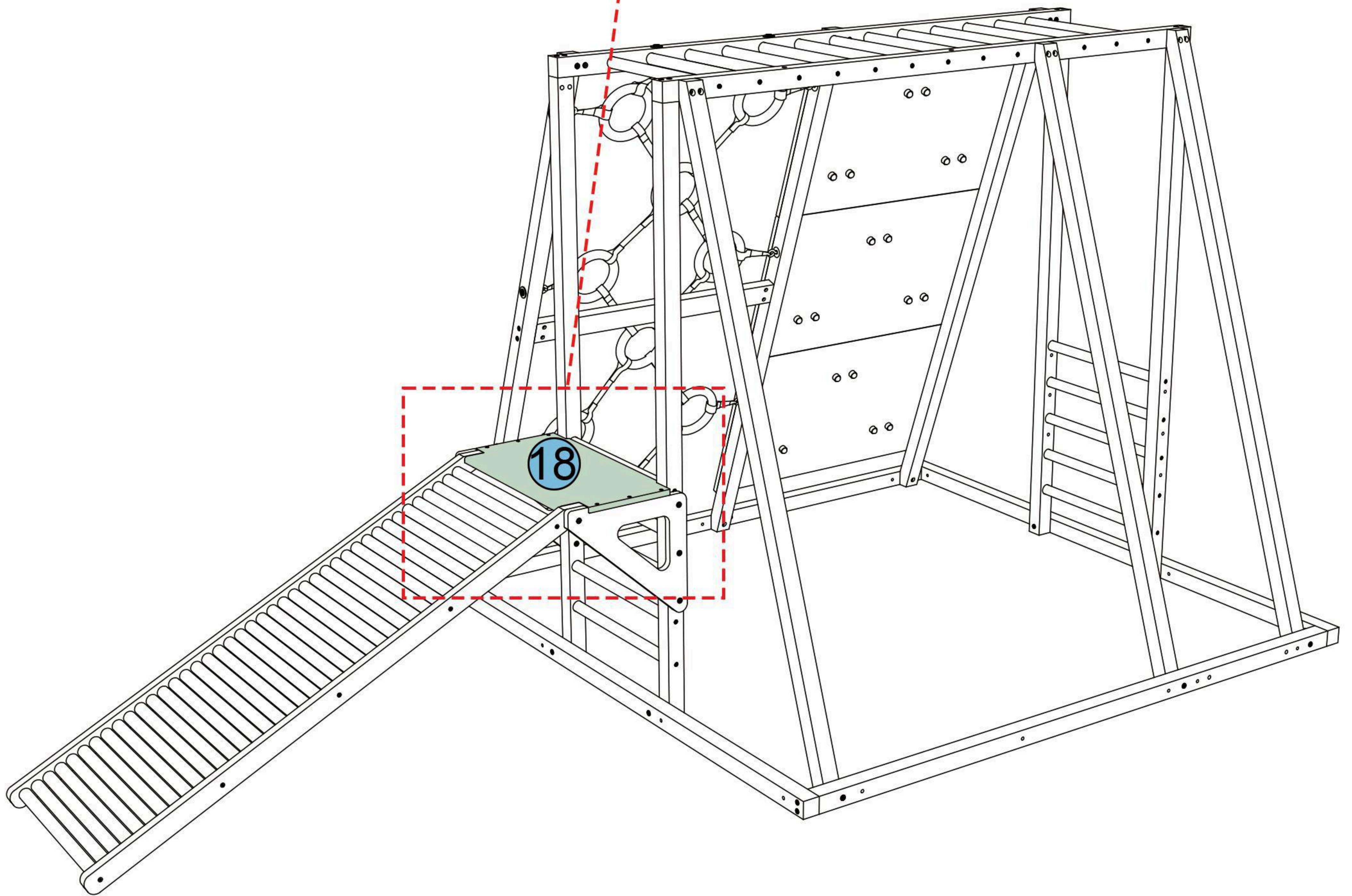
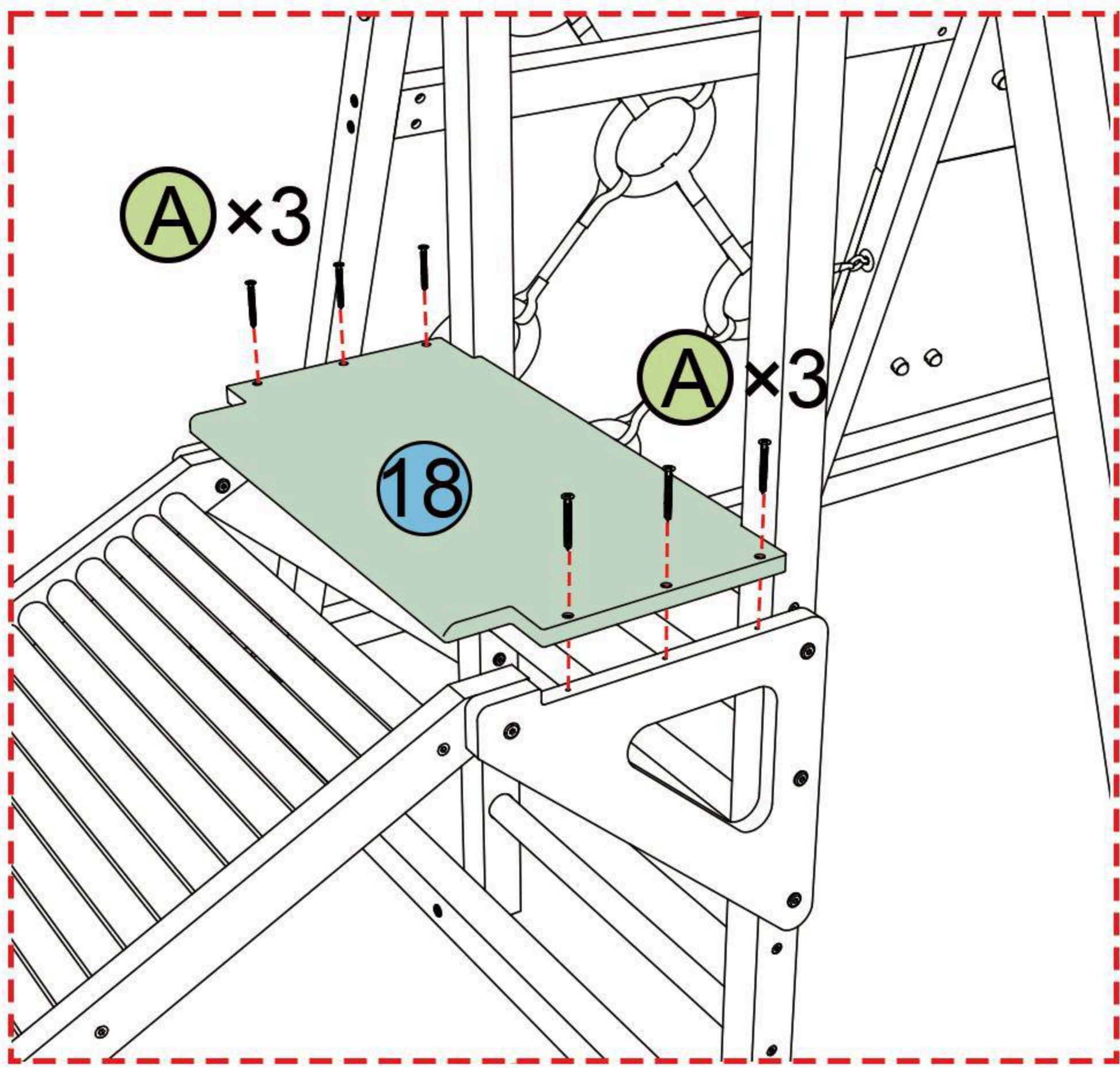
(L)	 M10x35	18
(K)	 M10	18
(P)	 8mm	1
(Q)	 17mm	1

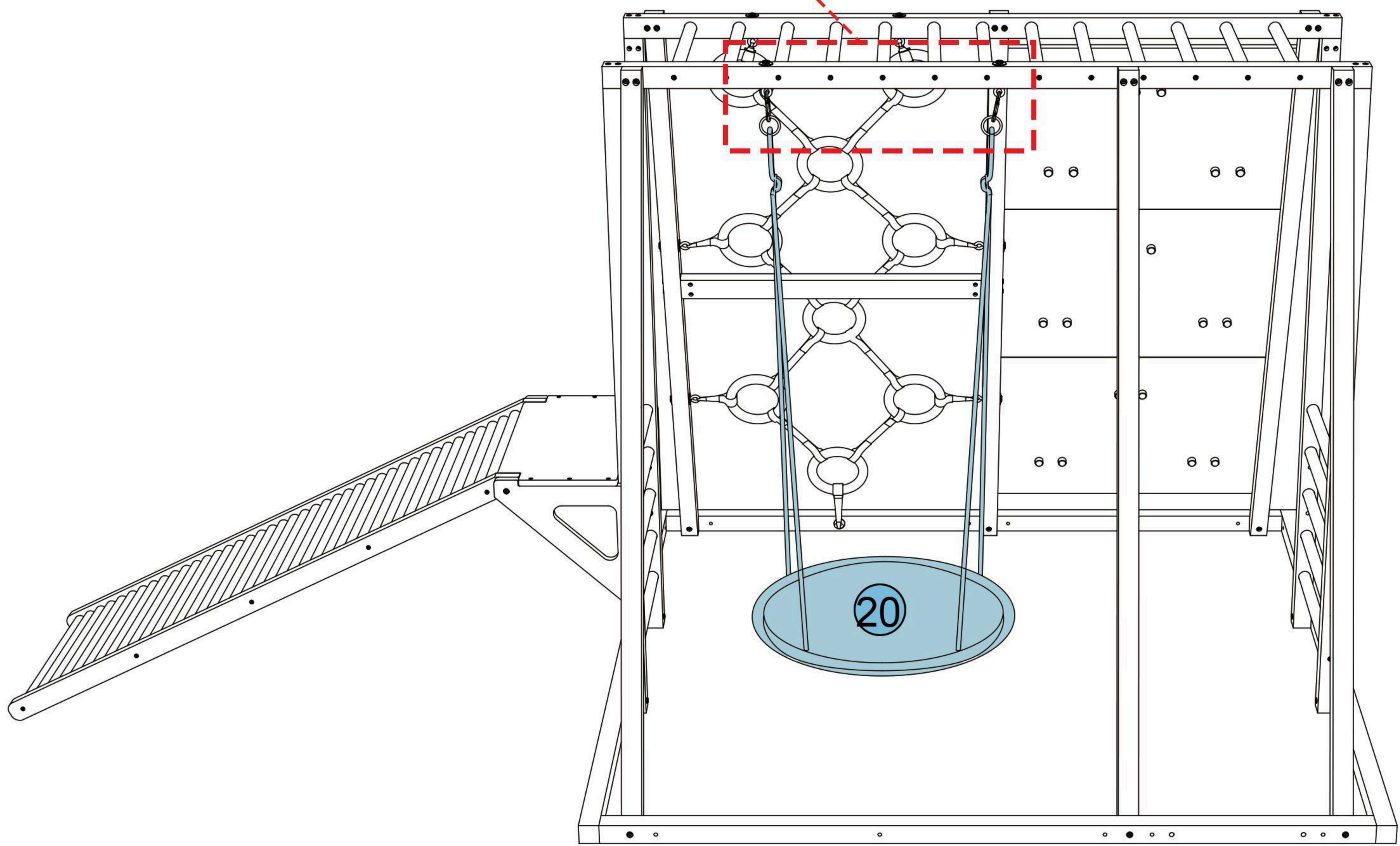
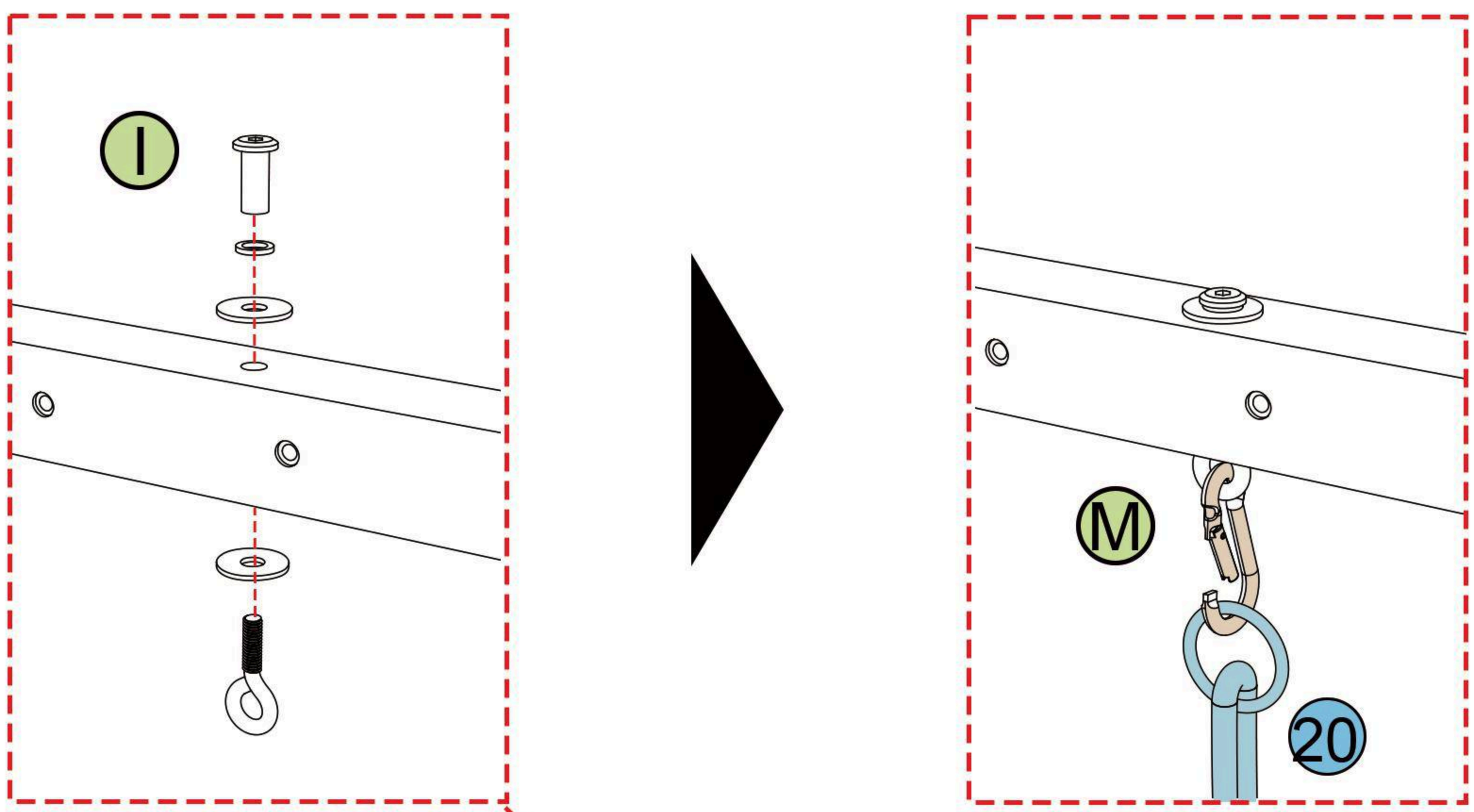
Note: Make sure the blue seal rim on the nut is facing outward towards you. You may need to twist very hard to secure (and if needed spray WD-40) being that it's meant to be very tight and secure for children to climb on!

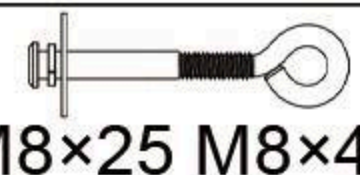
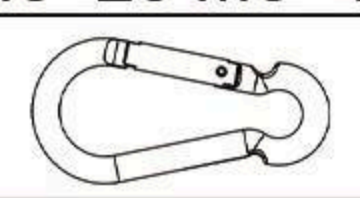


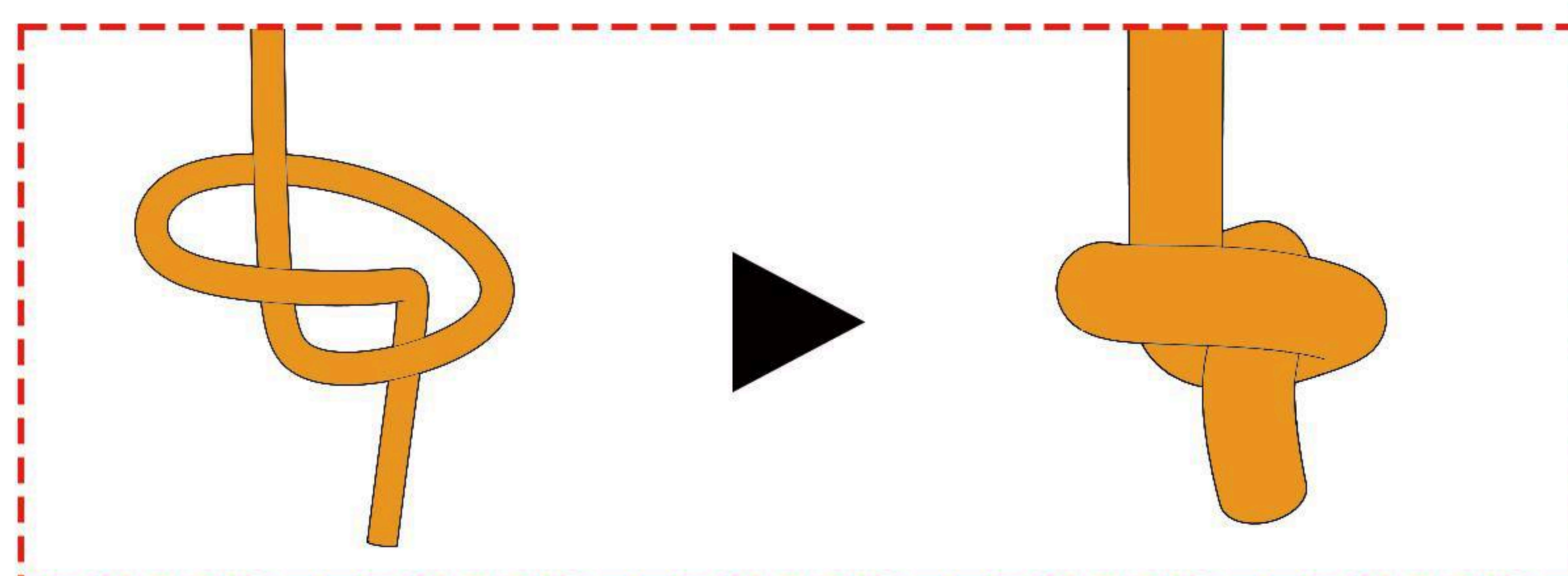
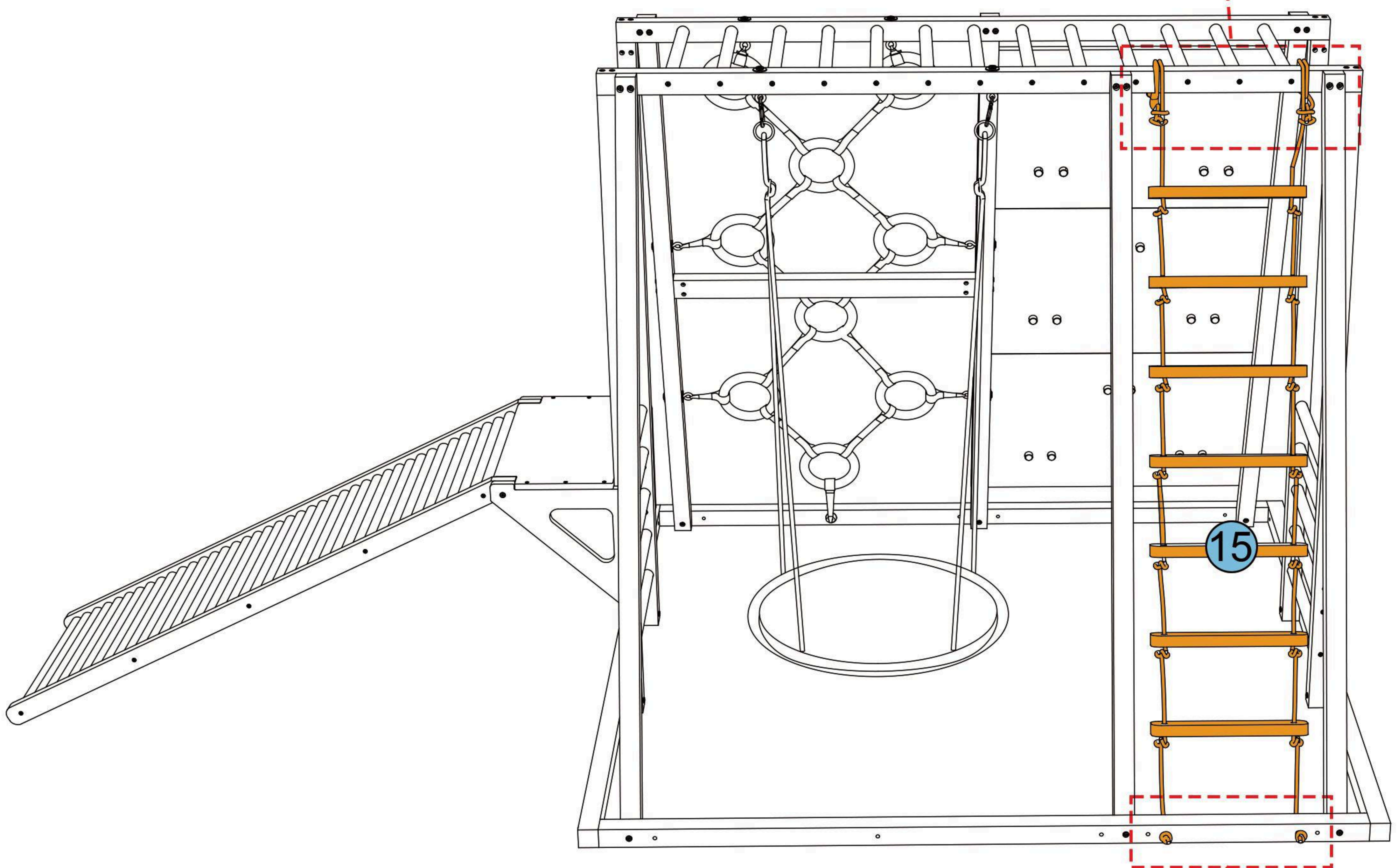
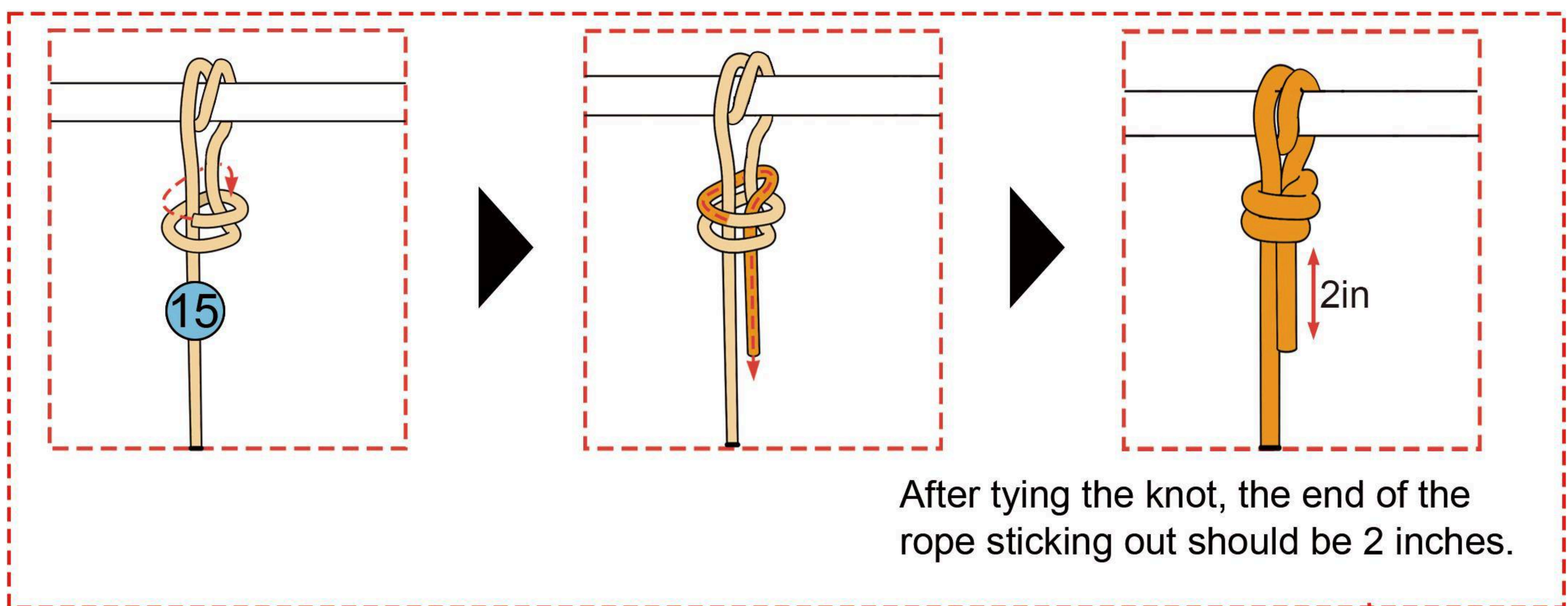






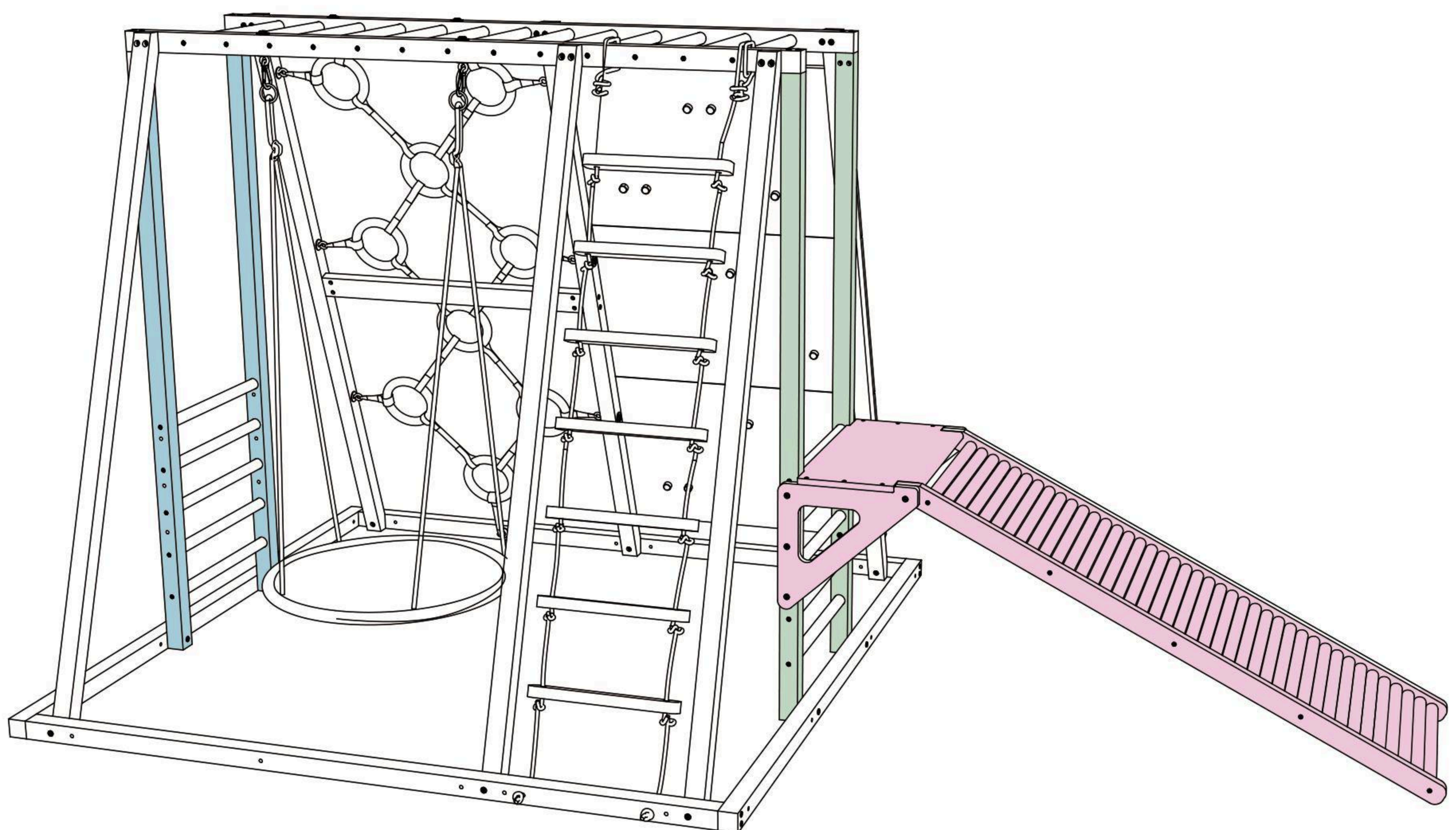
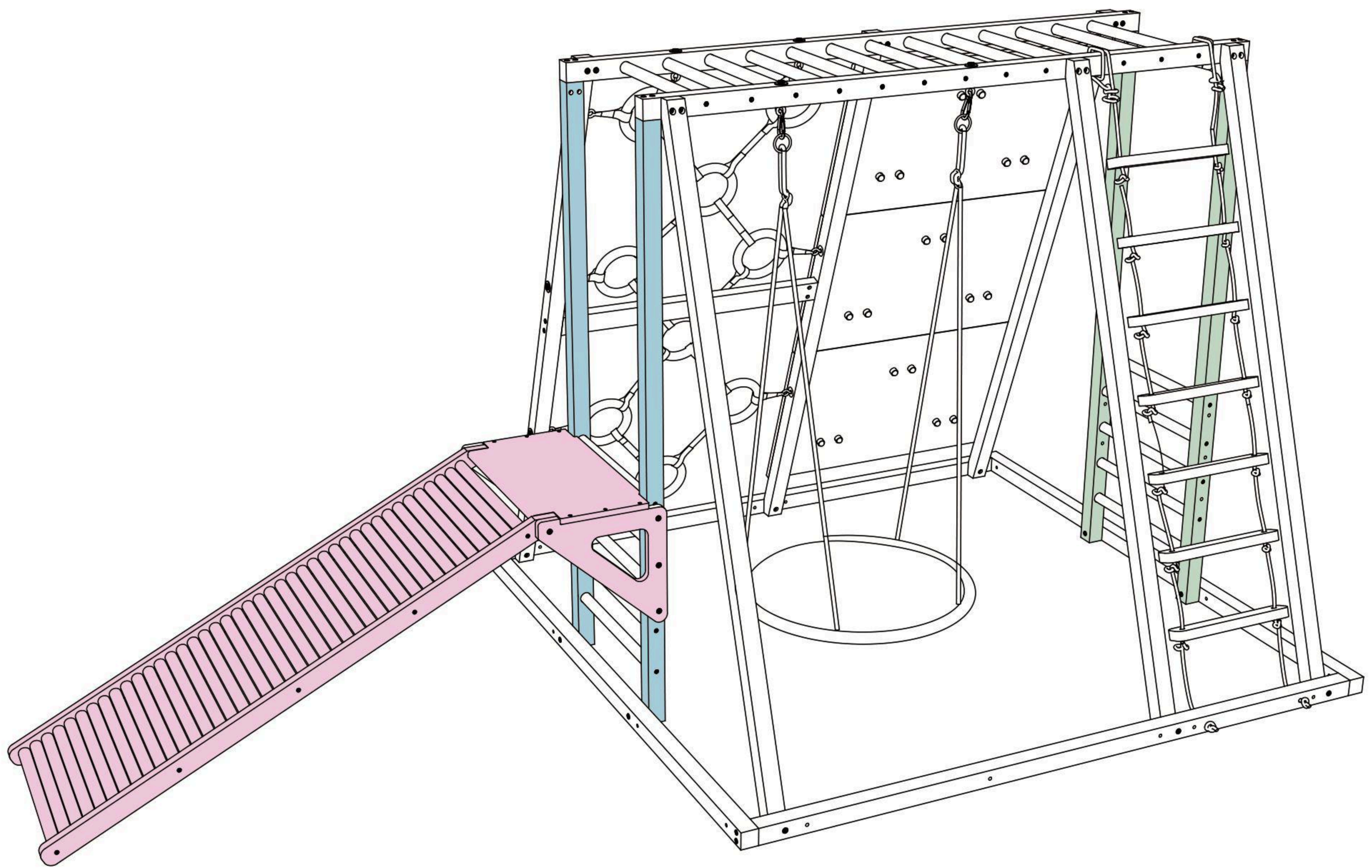


I	 M8×25 M8×40	2
M		2

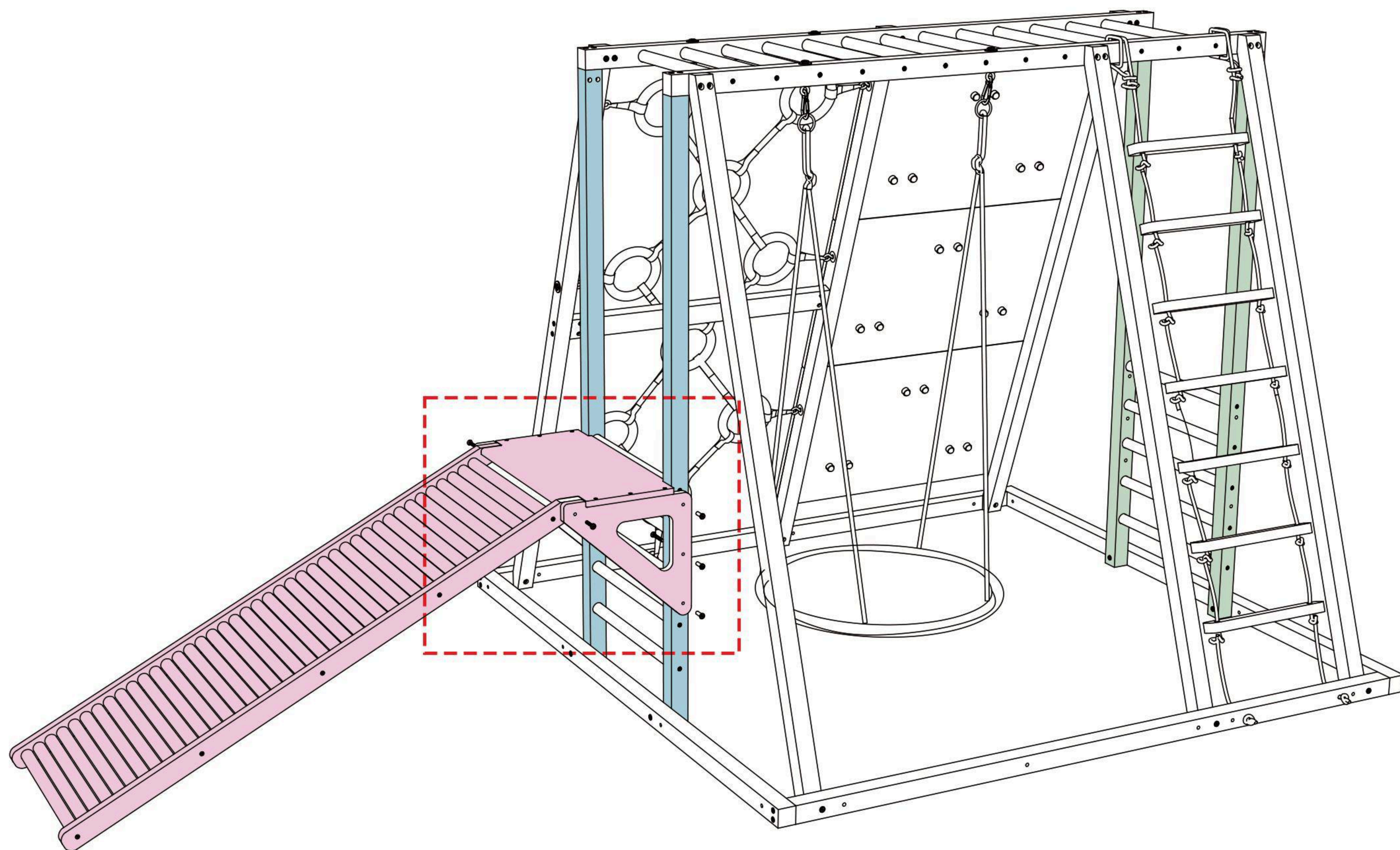
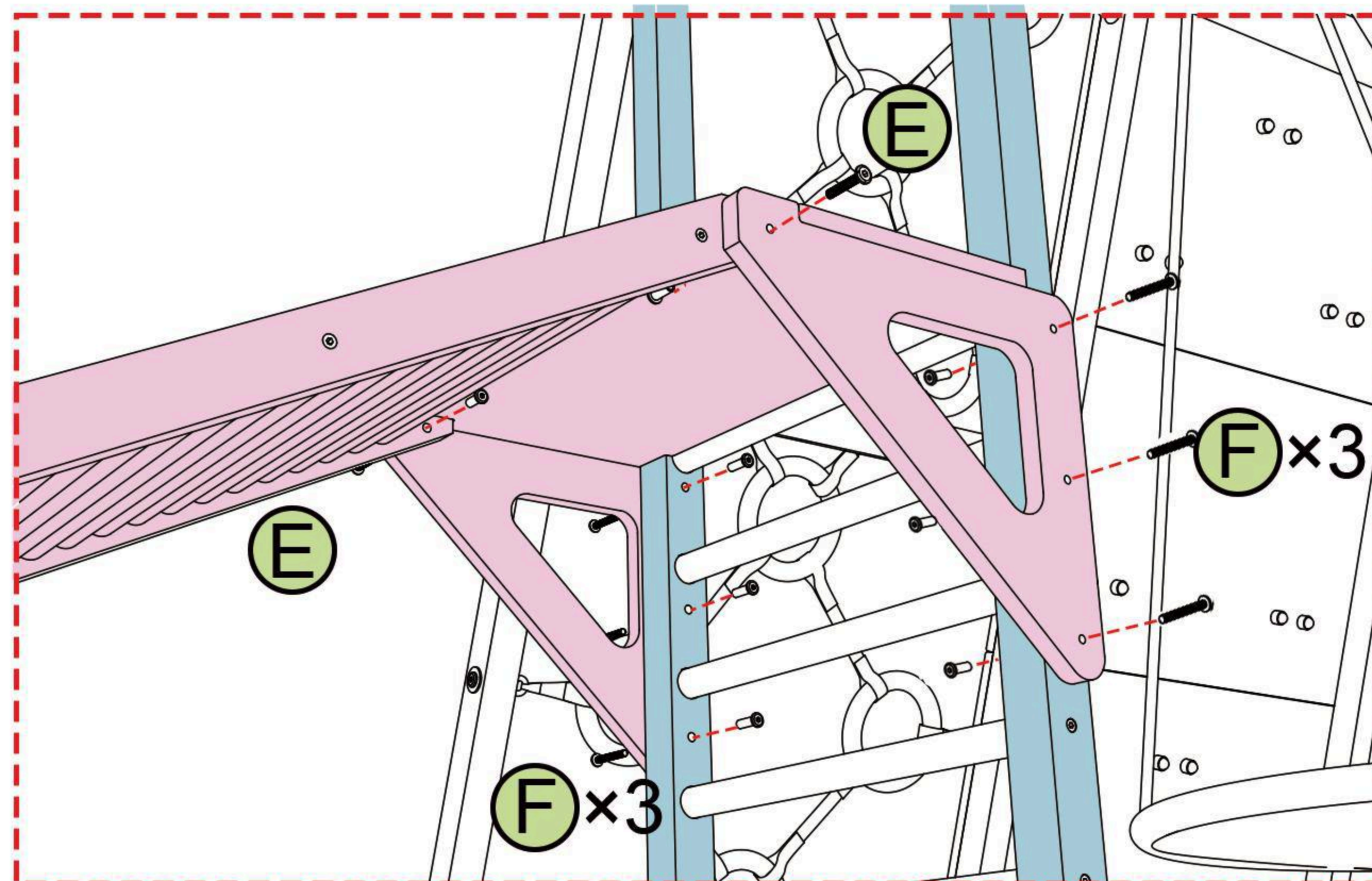


The slide can be installed either at the position of the blue poles or the green poles.

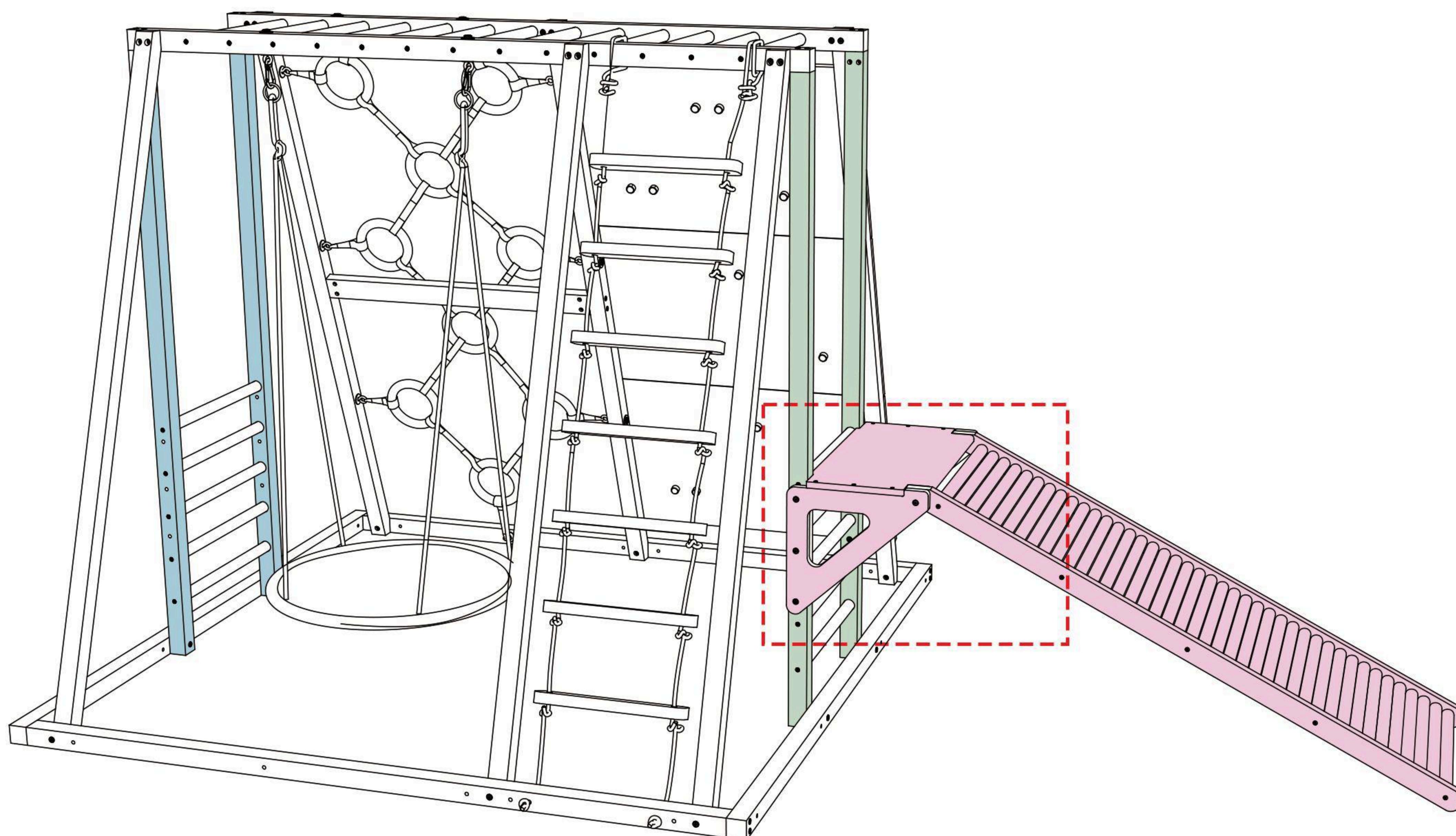
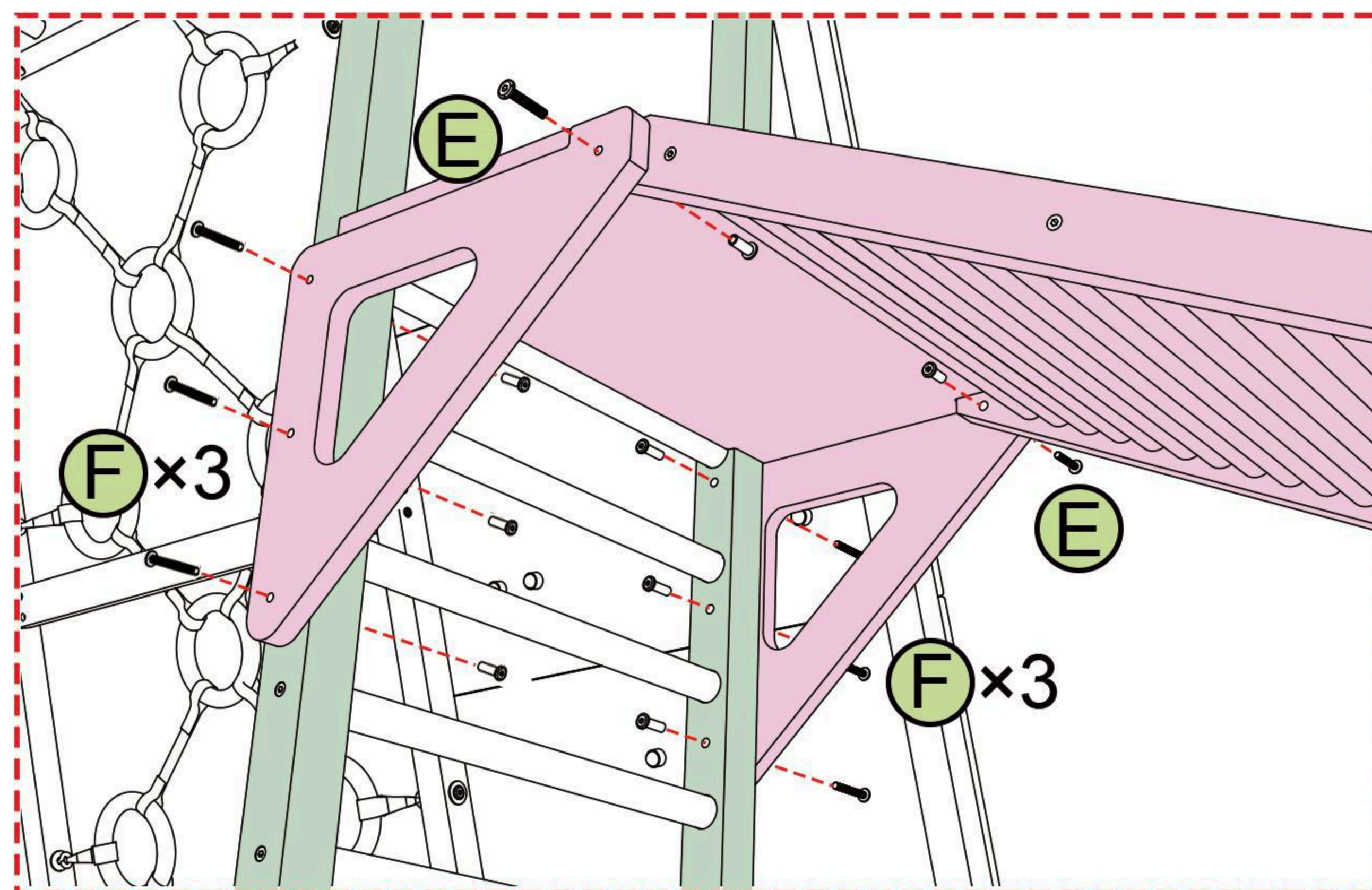
If necessary, follow the steps below to make changes.



Step 1: Remove the two Screws **E** and six Screws **F** .



Step 2: Install the slide at the green poles, then re-tighten the Screws **E** and Screws **F** to complete the assembly.



Add-on

